High Output LBF Gas Fired Water Heater

Installation, Commissioning, User & Maintenance Instructions

Models:
LBF 120 G CE and PG CBE
LBF 160 G CE and PG CE
LBF 240 G CE and PG CE
LBF 320 G CE and PG CE
LBF 382 G CE and PG CE

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Lochinvar®
HIGH EFFICIENCY BOILERS & WATER HEATERS

IMPORTANT INFORMATION

These instructions must be read and understood before installing, commissioning, operating or maintaining the equipment.

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Read this manual carefully

Warning
Read this manual carefully before starting the water heater. Failure to read the manual and to follow the printed instructions may lead to personal injury and damage to the water heater.

The supplier reserves the right to modify specifications stated in this manual.

Trademarks

Any brand names mentioned in this manual are registered trademarks of their respective owners.

Liability

The supplier accepts no liability for claims from third parties arising from unauthorised use, use other than that stated in this manual, and use other than in accordance with the General Conditions registered at the Chamber of Commerce.

Refer further to the General Conditions. These are available on request, free of charge.

Although considerable care has been taken to ensure a correct and suitably comprehensive description of all relevant components, the manual may nonetheless contain errors and inaccuracies.

Should you detect any errors or inaccuracies in the manual, we would be grateful if you would inform us. This helps us to further improve our documentation.

More information

If you have any comments or queries concerning specific aspects related to the water heater, then please do not hesitate to contact the supplier.

In the event of problems with your gas, electricity or water supply connections, please contact the supplier/installation engineer of your installation.

Table of contents

1 Introduction

1.1 About the appliance

This manual describes how to install, service and use the LBF appliance. The High Output LBF appliance is a gas-fired closed water heater with a fan in the air supply. Depending on the appliance type, the chimney connections are parallel or concentric. Appliance types possible here are C13 and C33. The information in this manual applies to the: LBF 120, LBF 160, LBF 240, LBF 320 and LBF 382.

CE
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The water heater has been manufactured and equipped in accordance with the European standard for gas-fired storage water heaters for the production of domestic hot water (EN 89). The water heaters are therefore compliant with the European Directive for Gas water heaters, and and are entitled to bear the CE mark.

Warning
Read this manual carefully before starting the water heater. Failure to read the manual and to follow the printed instructions may lead to personal injury and damage to the water heater.

1.2 What to do if you smell gas

Warning
If you **smell gas**:

No naked flames! No smoking!

Avoid causing sparks! Do not use any electrical equipment or switch, i.e. no telephones, plugs or bells!

Open windows and doors!

Shut off the mains gas supply valve!

Warn occupants and leave the building!

After leaving the building, alert the gas distribution company or your installation engineer.

1.3 Regulations

As the (end) user, installation engineer or service and maintenance engineer, you must ensure that the entire installation complies, as a minimum, with the official local:

- building regulations;
- energy supplier's directives for existing gas installations;
- directives and technical guidelines for natural gas installations;
- safety requirements for low-voltage installations;
- regulations governing the supply of drinking water;
- regulations governing ventilation in buildings;
- regulations governing the supply of air for combustion;
- regulations governing the discharge of products of combustion;
- requirements for installations that consume gas;
- regulations governing indoor waste water disposal;
- regulations imposed by fire service, power companies and municipality.

Furthermore, the installation must comply with the manufacturer's instructions.

Note
The installation is also subject to any later amendments and/or additions to all regulations, requirements and guidelines published on or prior to the moment of installation.

1.4 Maintenance

A service should be carried out at least once a year, both on the water side and on the gas side. Among other things, the service interval depends on the water quality, the average burning time per day and the set water temperature.

Note
To determine the correct service interval, it is recommended to arrange for the service and maintenance engineer to check the water heater on both the water and gas side within three months following installation. Based on this check, the best service interval can be determined.

Note
Regular maintenance extends the service life of the water heater.

Both the end user and the service and maintenance engineer are responsible for regular maintenance. They will need to establish clear agreements on this.

Note
If the water heater is not regularly serviced, the warranty will become void.

1.5 Notation conventions

The following notation is used in this manual:

Note
Important information.

Caution
Ignoring this information can lead to the water heater being damaged.

Warning
Failure to carefully read this information may lead to danger of personal injury, and serious damage to the water heater.

1.6 Target groups

The three target groups for this manual are:

- (end) users;
- installation engineers;
- service and maintenance engineers.

Symbols on each page indicate the target groups for whom the information is intended. See the table.

Target group symbols

Symbol	Target Group
	(End) user
	Installation engineer
	Service and maintenance engineer

Caution
This water heater is not intended for use by persons with reduced physical, sensory or mental capacities, or who lack the necessary experience or knowledge, unless the person responsible for their safety is supervising them or has explained to them how the water heater should be used.

Caution
This water heater is not intended to be used by children. Always supervise children, and ensure that they do not play with the water heater.

1.7 Overview of this document

The table provides an overview of the contents of this document.

Contents of this document

Chapter	Target groups			Description
Working principle of the water heater				This chapter describes the working principle of the water heater.
Installation				This chapter describes the installation activities to be carried out before final commissioning.
Conversion to a different gas category				This chapter describes how to convert the water heater to a different gas category and/or family of gases.
Filling				This chapter describes how to fill the water heater.
Draining				This chapter describes how to drain the water heater.
The control panel				This chapter describes the appliance's control panel, and how to use it.
Status of the water heater				This chapter describes the status (mode or condition) that the water heater may have, and possible actions to take.
Starting the water heater				This chapter describes how to start the water heater. The general operating cycle of the water heater is also described.
Shutting down				This chapter describes how to decommission the water heater for a brief or long period of time.
Errors				This chapter is mainly intended for the installation engineer and the service and maintenance engineer. It describes appliance errors. A troubleshooting table of possible features, causes and solutions is provided. End users may also refer to this chapter for additional information about the appliance.
Performing maintenance				This chapter sets out the maintenance tasks to be carried out.
General warranty				This chapter states the warranty terms and conditions.

2 Working principle of the water heater

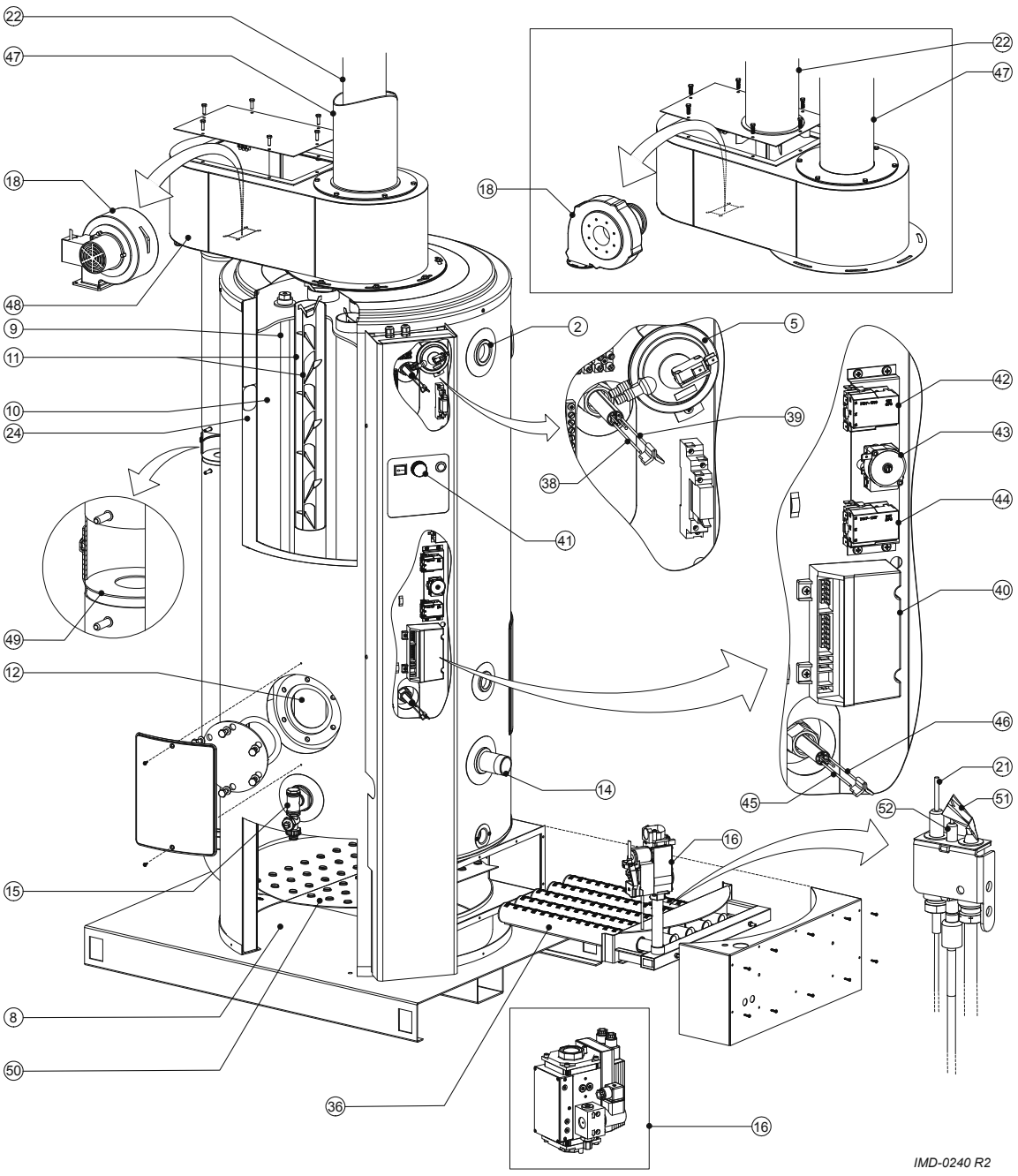
2.1 Introduction

This chapter covers the following topics:

- General working principle of the water heater;
- Water heater operating cycle;
- Protection for the water heater;
- Safety of the installation.

2.2 General working principle of the water heater

Cut-away view of the water heater



Legend

Unused numbers are not applicable

2. hot water outlet
5. pressure switch
8. combustion chamber
9. anode
10. tank
11. heat exchanger
12. inspection and cleaning opening
14. cold water inlet
15. drain valve
16. gas control valve
18. fan
21. flame probe
22. chimney pipe
24. insulation layer
36. bar burners/burner tray
38. safety thermostat sensor
39. high-limit thermostat sensor
40. burner control
41. control thermostat
42. high-limit thermostat
43. safety thermostat
44. frost thermostat
45. control thermostat sensor
46. frost thermostat sensor
47. air supply
49. air restrictor
50 combustion chamber with air distribution plate
51. pilot burner
52. spark igniter

In this appliance, the cold water enters the bottom of the tank through the cold water inlet (14). The heat of combustion is conducted to the water by the combustion chamber (50) and heat exchanger (11). The heated tap water leaves the tank through the hot water outlet (2). Once the appliance is completely filled with water, it will constantly be under mains water pressure. When hot water is drawn from the appliance, it is immediately replenished with cold water.

The air required for combustion is forced into the combustion chamber by the fan.

The gas required for combustion flows via the gas control valve (16) in the manifold. The gas control valve for the LBF 382 is non-standard (see box). Orifices are mounted in the manifold. The gas is injected into the burner bars at pressure from these orifices (36). The burner bars together form the burner tray. The injection of gas into the burner bars also draws in the primary air from the combustion chamber, which is required for combustion. The narrow opening in the orifice causes the gas flow to accelerate. This in turn causes a partial vacuum. It is this partial vacuum that draws in the air (the Venturi effect).

Ignition of the gas/air mixture takes place in two stages. First, the pilot flame is ignited by a spark igniter. This pilot flame then ensures that the complete ignition takes place.

The flue gases released by this combustion are led through the heat exchanger. The heat exchanger is composed of flue tubes that contain flue baffles. These retard the flow of the flue gases, thereby increasing the thermal efficiency of the appliance.

The flue gases are exhausted from the appliance via the top box (46). The top box of the LBF 320 and 382 is non-standard (see box).

An air distribution plate (50) mounted below the burner tray radiation shield also serves as a radiation shield. Any condensation that forms is drained towards the siphon via the air distribution plate.

The PU insulation layer (24) prevents heat loss. The inside of the tank is enamelled to protect against corrosion. The anodes (9) offer extra protection.

2.3 Water heater operating cycle

The entire appliance is controlled by the burner control (40) and the control thermostat (41) or frost thermostat (44). The control thermostat and frost thermostat both independently measure the water temperature (T_{water}). The appliance's heating cycle is activated as soon as T_{water} falls below the specified threshold value (T_{set}). The value of T_{set} depends on the selected appliance operating mode (8.2 "Operating modes"). If the appliance is in the 'OFF' mode (frost protection), then this value is determined by the frost thermostat (threshold value = 20 °C). If the appliance is in the 'ON' mode, then the threshold value is selectable via the control thermostat (± 40 °C to ± 70 °C).

As soon as T_{water} falls below T_{set}, the relevant thermostat (control or frost) will close, and the burner control will register demand. The gas control valve will open, and the gas will mix with the air it draws in. This mixture is ignited by the spark igniter and the water is heated. As soon as T_{water} gets higher than T_{set}, the thermostat opens again. The demand will cease, and the burner control will stop the heating cycle.

The thermostats have a certain margin both when closing and opening. We refer to this margin as the hysteresis. The hysteresis cannot be adjusted.

2.4 Protection for the water heater

2.4.1 Introduction

The burner control monitors the water temperature by means of thermostats, and ensures that the combustion is safe. This takes place using:

- the Water temperature protection;
- the Flame probe;
- the Pressure switch.

2.4.2 Water temperature protection

By means of the frost, high-limit and safety thermostats, the burner control monitors three temperatures that are important for safety. The table explains the working principle of the thermostats with sensors.

Temperature protection

Protection	Description
Frost thermostat	When the frost thermostat sensor (46) measures a temperature of 20 °C or less, the heating cycle (2.3 "Water heater operating cycle") will start.
High-limit thermostat	When the high-limit thermostat sensor (39) measures a temperature higher than 84 °C, the high-limit thermostat will open. The heat demand is terminated and the burner control halts the heating cycle until the high-limit thermostats close once more. At that moment the burner control will reset the appliance and the heating cycle will restart. The high-limit safeguard serves to prevent overheating and/or excessive formation of scale in the appliance.
Safety thermostat	When the safety thermostat sensor (38) measures a temperature higher than 93 °C, the safety thermostat will open. The heat demand is terminated and the burner control will immediately halt the heating cycle. The burner control will go into a lockout error state. This must be manually reset before the appliance can resume operation.

2.4.3 Pressure switch

The pressure switch ensures the discharge of flue gases and the supply of incoming air during the pre-purge and normal running of the appliance. The default state of the pressure switch is open. When sufficient pressure difference is reached, the pressure switch closes. However, in the event of a fault, the pressure switch is tripped open, and the heating cycle is interrupted. The table shows the trip point per appliance.

Note
The trip point of the pressure switch is not adjustable.

Pressure switch trip points

Appliance	Closing pressure difference	Opening pressure difference
LBF 120	> 200 Pa	< 170 Pa
LBF 160	> 270 Pa	< 240 Pa
LBF 240	> 255 Pa	< 225 Pa
LBF 320	> 610 Pa	< 580 Pa
LBF 382	> 255 Pa	< 225 Pa

2.4.4 Flame probe

To ensure that no gas can flow when there is no combustion, the water heater is fitted with a flame probe (21). The burner control uses the ionisation-detecting properties of this probe for flame detection. The burner control closes the gas valve the instant it determines that there is a gas flow but no flame is present.

2.5 Safety of the installation

In addition to the appliance's standard built-in safety monitoring, the appliance must also be protected by an expansion vessel, expansion valve, pressure reducing valve, non-return valve and a T&P valve.

The use of an expansion vessel, expansion valve and/or pressure reducing valve depends on the type of installation: unvented or vented.

2.5.1 Unvented installation

With an unvented installation, an expansion valve valve and expansion vessel prevent the buildup of excessive pressure in the tank. This prevents damage being caused to the enamelled coating (in the appliance) or to the tank. A non-return valve prevents excessive pressure buildup in the water supply system. This valve also prevents water from flowing backwards from the tank into the cold water supply system. The pressure reducing valve protects the installation against an excessively high water supply pressure (> 8 bar). These components are fitted to the cold water pipe (3.6 "Vented water connections").

2.5.2 Vented installation

With a vented installation, excess pressure is taken up by the open cold water head tank. The height of the head tank determines the working pressure in the water heater, which may not exceed 8 bar. The installation must also be fitted with a vent pipe from the hot water pipe, that opens into the cold water tank.

Ideally, the vent pipe should discharge into a separate tundish/drain or otherwise to the open cold water head tank. The water heater should also be fitted on the hot water side with a stop valve (3.7.3 "Hot water side").

2.5.3 T&P valve

A T&P valve is only mandatory in an unvented installation. However, the supplier also recommends the use of a T&P valve in vented installations.

A T&P (Temperature and Pressure Relief) valve monitors the pressure in the tank and the water temperature at the top of the tank. If the pressure in the tank becomes excessive (> 10 bar) or the water temperature is too high (> 97 °C), the valve will open. The hot water can now flow out of the tank. Because the appliance is under water supply pressure, cold water will automatically flow into the tank. The valve remains open until the unsafe situation has been rectified. The appliance is fitted standard with a connecting point for a T&P valve (3.7.3 "Hot water side").

3 Installation

Warning
The installation must be carried out by an approved installation engineer in compliance with the general and local regulations imposed by the gas, water and power supply companies and the fire brigade.

The appliance may only be installed in a room that complies with the requirements stated in national and local ventilation regulations (1.3 "Regulations").

3.1 Introduction

This chapter describes the installation activities to be carried out before the appliance may be started up (9 "Starting the water heater"), in particular:

- Packaging;
- Ambient conditions;
- Technical specifications;
- Vented water connections;
- Vented water connections;
- Gas connection;
- Air supply and chimney flue discharge;
- Electrical connection;
- Checking the supply pressure and burner pressure.

For a possible conversion to a different gas category, see conversion (4 "Conversion to a different gas category").

3.2 Packaging

To avoid damaging the water heater, remove the packaging carefully.

We recommend unpacking the water heater at or near its intended location.

Caution
The water heater may only be manoeuvred in an upright position. Take care that the water heater is not damaged after unpacking.

The packaging prevents damage to the appliance during transport. The packaging material chosen is environmentally friendly, recyclable and relatively easy to dispose of in an environmentally aware way.

3.3 Ambient conditions

The appliance uses a closed combustion method and does not depend on the room in which it is installed for getting the required air supply. As a result, there are no additional ventilation requirements.

Appliance types possible here are C13 and C33.

3.3.1 Air humidity and ambient temperature

The boiler room must be frost-free, or be protected against frost. The table shows the ambient conditions that must be adhered to for correct functioning of the electronics present in the water heater to be guaranteed.

Air humidity and ambient temperature specifications

Air humidity and ambient temperature	
Air humidity	max. 93% RH at +25 °C
Ambient temperature	Functional: 0 ≤ T ≤ 60 °C

3.3.2 Maximum floor load

Allow for the appliance's weight with respect to the maximum floor load; refer to the table.

Weight of the appliance filled with water				
LBF 120	LBF 160	LBF 240	LBF 320	LBF 382
539 kg	543 kg	548 kg	573 kg	573 kg

3.3.3 Working clearances

For access to the appliance, it is recommended that the following clearances are observed (see figure):

- AA: around the appliance's control column and cleaning openings: 100 cm.
- BB: all sides of the appliance: 50 cm.
- Above the appliance (room to replace the anodes):
  - 100 cm if using fixed anodes, or
  - 50 cm if using flexible anodes.

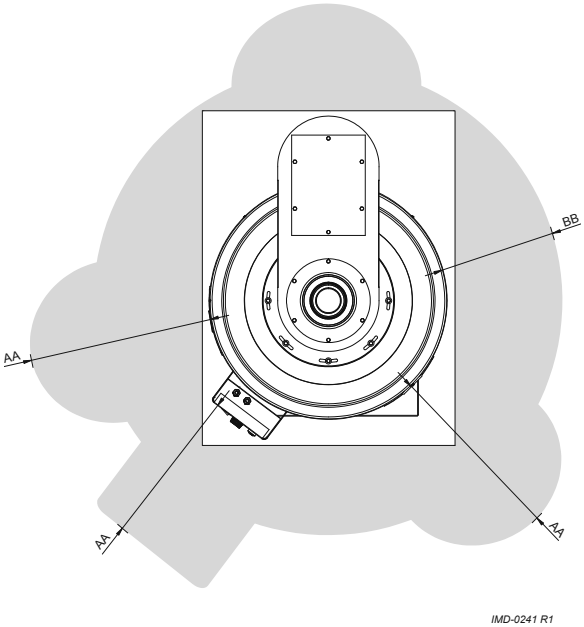
  If the available clearance is less than 100 cm, flexible magnesium anodes may be ordered.

Note

When installing the appliance, be aware that any leakage from the tank and/or connections can cause damage to the immediate environment or floors below the level of the boiler room. If this is the case, the appliance should be installed above a wastewater drain or in a suitable metal leak tray.

The leak tray must have an appropriate wastewater drain and must be at least 5cm deep with a length and width at least 5cm greater than the diameter of the appliance.

Working clearances



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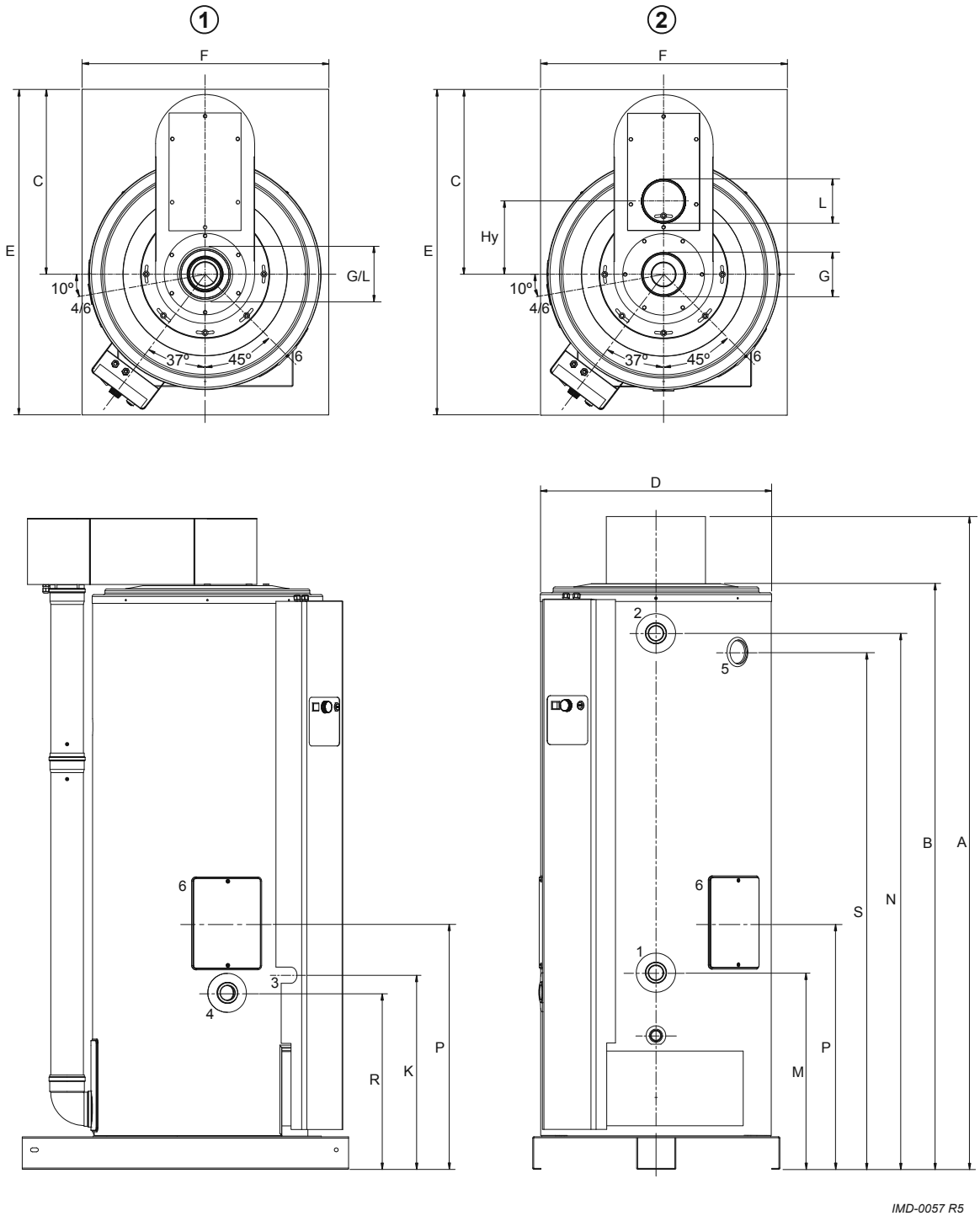
3.4 Technical specifications

The water heater is supplied without accessories. Check the dimensions (3.4 "Technical specifications"), gas data (3.4.3 "Gas data") and other specifications (3.4.2 "General and electrical specifications") of any accessories you plan to use.

3.4.1 Dimensions of the water heater

Plan and elevation of the appliance



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(1) = LBF120-160-240-320
(2) = LBF 320, 382

Dimensions (all measurements in mm unless otherwise indicated)

Dimension	Description	Unit	LBF 120	LBF 160	LBF 240	LBF 320	LBF 382
A	Total height	mm	2000	2000	2020	2020	2020
B	Height of top of appliance	mm	1800	1800	1820	1820	1820
C	Position on pallet	mm	580	580	580	580	580
D	Appliance diameter	mm	710	710	710	710	710
E	Depth	mm	1000	1000	1000	1000	1000
F	Width	mm	755	755	755	755	755
G	Diameter of chimney flue	mm	80	100	130	130	130
Hy	y-position air supply	mm	-	-	-	235	235
K	Height of gas connection	mm	600	600	600	600	760
L	Diameter of Air supply	mm	125	150	200	130	130
M	Height of cold water supply	mm	600	600	590	590	590
N	Height of hot water outlet	mm	1640	1640	1655	1655	1655
P	Height of cleaning opening	mm	770	770	760	760	760
R	Height of drain valve connection	mm	550	550	540	540	540
S	Height of T&P valve connection	mm	1600	1600	1600	1600	1600
1	Cold water supply connection (external)	-	R1 1/2	R1 1/2	R1 1/2	R1 1/2	R1 1/2
2	Hot water outlet connection (internal)	-	Rp1 1/2	Rp1 1/2	Rp1 1/2	Rp1 1/2	Rp1 1/2
3	Gas control valve connection (internal)	-	Rp 3/4	Rp 3/4	Rp 3/4	Rp 3/4	Rp1
4	Drain valve connection (internal)	-	Rp1 1/2	Rp1 1/2	Rp1 1/2	Rp1 1/2	Rp1 1/2
5	T&P valve connection (internal)	-	1 - 11.5 NPT	1 - 11.5 NPT	Rp1 1/2	Rp1 1/2	Rp1 1/2
6	Cleaning/inspection opening	-	Ø 100	Ø 100	Ø 100	Ø 100	Ø 100

3.4.2 General and electrical specifications

General and electrical specifications

DESCRIPTION	Unit	LBF 120	LBF 160	LBF 240	LBF 320	LBF 382
Content	ltr.	309	298	253	253	253
Maximum operating pressure	bar	8	8	8	8	8
Empty weight	kg	230	245	295	320	320
Heating-up time ΔT = 45 °C	minutes	37	22	12	9	8
Diameter of air restrictor	mm	36	42	54	48	64
Number of anodes	-	2	2	4	4	4
Number of bar burners/orifices	-	3	5	7	7	7
Number of flue tubes/flue baffles	-	5	7	16	16	16
Electrical power consumption	W	100	100	100	275	300
Supply voltage (-15% +10% V_{AC})	volts	230	230	230	230	230
Mains frequency	Hz (± 1Hz)	50	50	50	50	50
IP class	-	20	20	20	20	20

DESCRIPTION	Unit	LBF 120	LBF 160	LBF 240	LBF 320	LBF 382
Load Profile	-	XXL	XXL	XXL	3XL	3XL
Energy Efficiency Class (Energy Label)	-	B	B	B	-	-
Energy Efficiency	%	60	62	60	67	67
Daily Electricity Consumption	kWh	0.099	0.071	0.058	0.152	0.123
Daily Fuel Consumption	kWh GCV	40.324	39.327	40.539	69.917	69.799
Mixed Water 40 °C (V40)	ltr.	1051	∞	∞	2135	∞
Additional Load Profile	-	-	3XL	3XL	-	-
Energy Efficiency	%	-	71	70	-	-
Daily Electricity Consumption	kWh	-	0.112	0.079	-	-
Daily Fuel Consumption	kWh GCV	-	65.936	66.772	-	-
Mixed Water 40 °C (V40)	ltr.	-	526	662	-	-

3.4.3 Gas data

Gas data

Description	Unit	LBF 120	LBF 160	LBF 240	LBF 320	LBF 382
Gas category: 120 through 320 II_{2H3+}, 382: II_{2H3P}						
Natural gas G20 - 20 mbar						
Orifice diameter	mm	2.60	2.50	2.70	3.20	3.30
Diameter of pilot flame orifice	mm	0.56/0.41	0.56/0.41	0.56/0.41	0.56/0.41	0.56/0.41
(1) = Blank plate (2) = Burner pressure regulator	1 or 2	2	2	2	2	2
Nominal load (gross calorific value)	kW	32.2	52.2	83.3	113.3	127.7
Nominal output	kW	26.4	42.3	67.5	90.8	102.4
Supply pressure	mbar	20	20	20	20	20
Burner pressure (†)	mbar	12.5	12.9	12.9	12.5	14.0
Gas consumption (*)	m^3/h	3.1	5.0	7.9	10.8	12.2
Emissions of Nitrogen Oxides (NO_2)	mg/kWh	248	235	235	246	235
LP gas data						
G30 - 30 mbar (butane)						
Orifice diameter	mm	1.45	1.40	1.50	1.95	n.a.
Diameter of pilot flame orifice	mm	0.25	0.25	0.25	0.25	
(1) = Blank plate (2) = Burner pressure regulator	1 or 2	1	1	1	1	
Nominal load (gross calorific value)	kW	31.4	49.9	81.3	110.5	
Nominal output	kW	26.4	41.4	67.5	90.8	
Supply pressure	mbar	30	30	30	30	
Burner pressure (†)	mbar	-	-	-	-	
Gas consumption (*)	kg/h	2.3	3.6	5.9	8.0	

Description	Unit	LBF 120	LBF 160	LBF 240	LBF 320	LBF 382
LP gas data						
G31 - 37 mbar (propane)						
Orifice diameter	mm	1.45	1.40	1.50	1.95	2.30
Diameter of pilot flame orifice	mm	0.25	0.25	0.25	0.25	0.25
(1) = Blank plate (2) = Burner pressure regulator	1 or 2	1	1	1	1	2
Nominal load (upper value)	kW	30.4	47.8	77.2	110.9	125.0
Nominal output	kW	25.5	39.6	63.9	90.8	102.4
Supply pressure	mbar	37	37	37	37	37
Burner pressure (†)	-	-	-	-	--	22.0
Gas consumption (*)	kg/h	2.2	3.4	5.5	7.9	8.9
(*) Based on 1013.25 mbar and 15 °C. *(†) If using a blank plate instead of a burner pressure regulator, it is assumed that the burner pressure is equal to the supply pressure. In practice, however, the burner pressure will be lower.*						

3.5 Installation diagram

3.5.1 Installation

The figure shows the Installation diagram. This diagram is referred to in the sections describing the actual connection procedure.

Installation diagram

Legend

Unused numbers are not applicable

1. pressure reducing valve (mandatory)
3. T&P valve
4. stop valve (recommended)
5. non-return valve (mandatory)
6. circulation pump (optional)
7. top to bottom circulation pump (optional)
9. drain valve
10. manual gas valve (mandatory)
11. service stop valve (mandatory)
12. temperature gauge (recommended)
14. draw-off points
15. expansion valve (mandatory)
16. expansion vessel (mandatory)
17. 3-way aeration valve (recommended)
18. cold water head tank
19. float switch

A. cold water supply
B. hot water supply
C. circulation pipe
D. gas supply
E. overflow pipe
H. overflow protection

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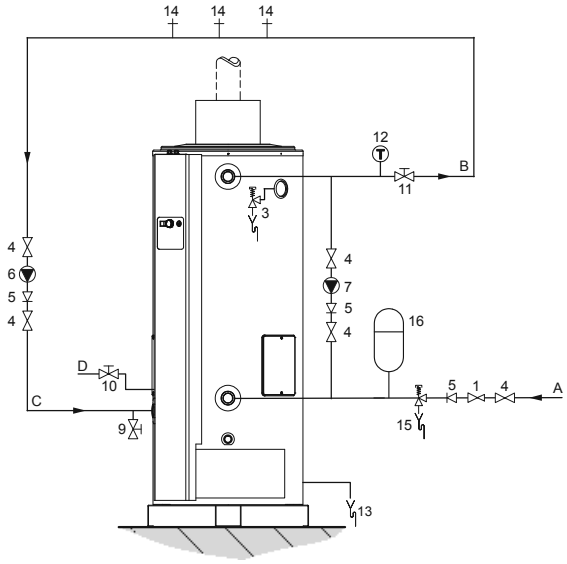

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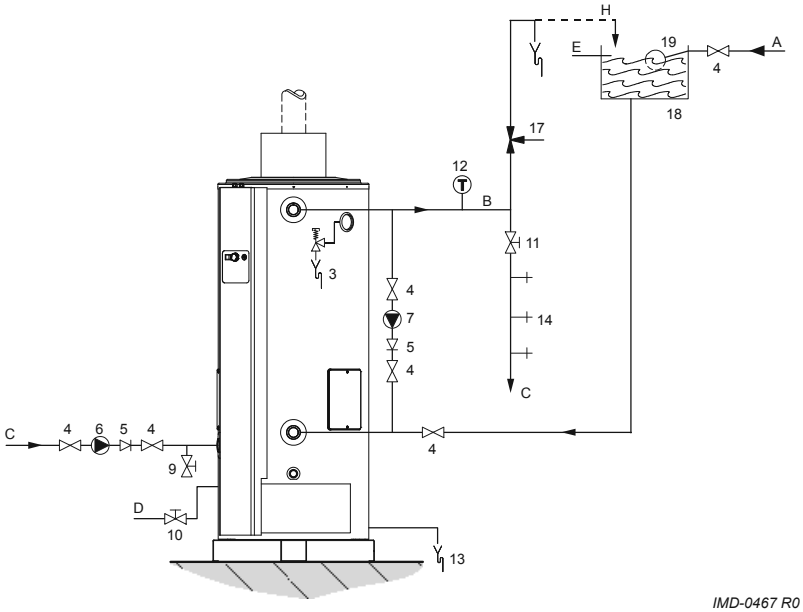

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3.6 Vented water connections

Warning
The installation should be carried out by a competent person, in compliance with general and locally applicable regulations (1.3 "Regulations").

3.6.1 Cold water side

See (A) in the installation diagram (3.5 "Installation diagram").

1. Fit an approved stop valve (4) on the cold water side between the cold water head tank (18) and the water heater, as required by applicable regulations.

3.6.2 Shunt pipe

You can connect a top to bottom circulation pump to prevent stacking of the water in the water heater.

1. Optional: Depending on the draw-off pattern, fit a shunt pipe (Ø 22 mm), a stop valve (11) and a top-to-bottom circulation pump (7).
2. Fit a non-return valve (5).
3. Fit a stop valve (11).

3.6.3 Hot water side

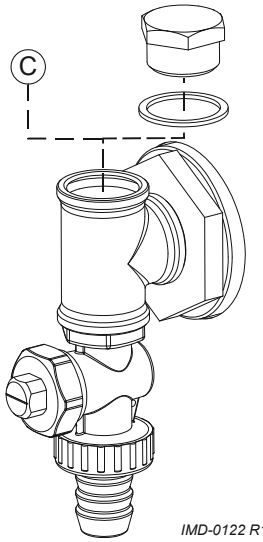
See (B) in the installation diagram (3.5 "Installation diagram").

Note
Insulating long hot water pipes prevents unnecessary energy loss.

1. Fit the T&P valve (3).
2. Optional: fit a temperature gauge (12) so you can check the temperature of the tap water.
3. Fit a stop valve (4) in the hot water outlet pipe for servicing.
4. If a circulation pipe is required, continue by installing the circulation pipe (3.6.5 "Circulation pipe").

3.6.4 Drain valve

1. Fit the standard drain valve supplied (9).
2. If desired, fit a circulation pipe (3.6.5 "Circulation pipe").
   Otherwise, fit the sealing nut and gasket (C) supplied with the drain valve, as per the diagram.



IMD-0122 R1

3.6.5 Circulation pipe

See (C) in the installation diagram (3.5 "Installation diagram").

If an immediate flow of hot water is required at draw-off points, a circulation pump can be installed. This improves comfort, and reduces water wastage.

1. Fit a circulation pump (6) of the correct capacity for the length and resistance of the circulation system.
2. Fit a non-return valve (5) after the circulation pump to guarantee the direction of circulation.
3. Fit two stop valves for servicing (4).
4. Connect the circulation piping to the T-piece on the drain valve (9) as per the drain valve diagram (3.6.4 "Drain valve").

3.7 Unvented water connections

Warning
The installation should be carried out by a competent person, in compliance with general and locally applicable regulations (1.3 "Regulations").

3.7.1 Cold water side

See (A) in the installation diagram (3.5 "Installation diagram").

1. Fit an approved stop valve (4) on the cold water side as required by the applicable regulations (1.3 "Regulations").
2. The maximum working pressure of the water heater is 8 bar. Because the pressure in the water pipe at times can exceed 8 bar, you must fit an approved pressure-reducing valve (1).
3. Fit a non-return valve (5) and an expansion vessel (16).
4. Fit an expansion valve (15) and connect the overflow side to an open waste water pipe.

3.7.2 Shunt pipe

You can connect a top to bottom circulation pump to prevent stacking of the water in the water heater.

1. Optional: Depending on the draw-off pattern, fit a shunt pipe (Ø 22 mm), a stop valve (11) and a top-to-bottom circulation pump (7).
2. Fit a non-return valve (5).
3. Fit a stop valve (11).

3.7.3 Hot water side

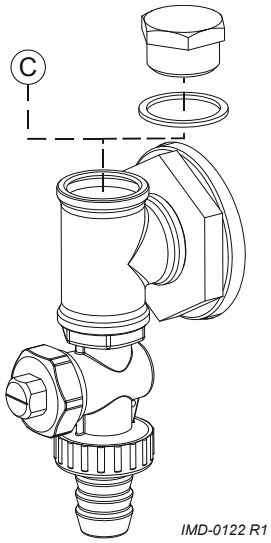
See (B) in the installation diagram (3.5 "Installation diagram").

Note
Insulating long hot water pipes prevents unnecessary energy loss.

1. Optional: fit a temperature gauge (12) so you can check the temperature of the tap water.
2. Fit the T&P valve (3).
3. Fit a stop valve (11) in the hot water outlet pipe for servicing.

3.7.4 Drain valve

1. Fit the standard drain valve supplied (9).
2. If desired, fit a circulation pipe (3.6.5 "Circulation pipe").
   Otherwise, fit the sealing nut and gasket (C) supplied with the drain valve, as per the diagram.



3.7.5 Circulation pipe

See (C) in the installation diagram (3.5 "Installation diagram").

If an immediate flow of hot water is required at draw-off points, a circulation pump can be installed. This improves comfort, and reduces water wastage.

1. Fit a circulation pump (6) of the correct capacity for the length and resistance of the circulation system.
2. Fit a non-return valve (5) after the circulation pump to guarantee the direction of circulation.
3. Fit two stop valves for servicing (4).
4. Connect the circulation piping to the T-piece on the drain valve (9) as per the drain valve diagram (3.6.4 "Drain valve").

3.8 Gas connection

Warning
The installation should be carried out by a competent person, in compliance with general and locally applicable regulations (1.3 "Regulations").

Caution
Make sure that the diameter and length of the gas supply pipe are large enough to supply sufficient capacity to the water heater.

See (D) in the installation diagram (3.5 "Installation diagram").

1. Fit a manual gas valve (10) in the gas supply pipe.
2. Blow the gas pipe clean before use.
3. Close the manual gas valve.
4. Fit the gas supply pipe to the gas control valve.

Warning
After fitting, check for leaks.

3.9 Air supply and chimney flue discharge

3.9.1 Introduction

Warning
The installation should be carried out by a competent person, in compliance with general and locally applicable regulations (1.3 "Regulations").

The connections for the air supply and the flue gas discharge of the LBF 120, 160 and 240 differ from those of the LBF 320 and 382.

3.9.2 Installing chimney flue components for LBF 120, 160, 240

The LBF-appliances are approved for installation types C13 and C33. The instruction manual describes these types. For a more detailed explanation, please contact your supplier or the manufacturer.

Note
We prescribe the use of a concentric roof or wall flue terminal, exclusively of a type approved for the appliance.

You must fulfil the following requirements:

- The maximum permissible length of chimney pipe (A+B+C) is 7 metres.
- The maximum permissible number of 45° or 90° bends is 2.
- If you are using a horizontal pipe, you must mount it with a minimum run-off of 5 mm per running metre of pipe towards the appliance!
- Make sure that the chimney discharges into an area approved for this type of appliance.

3.9.3 Concentric wall flue terminal LBF 120, 160, 240

Wall flue terminal

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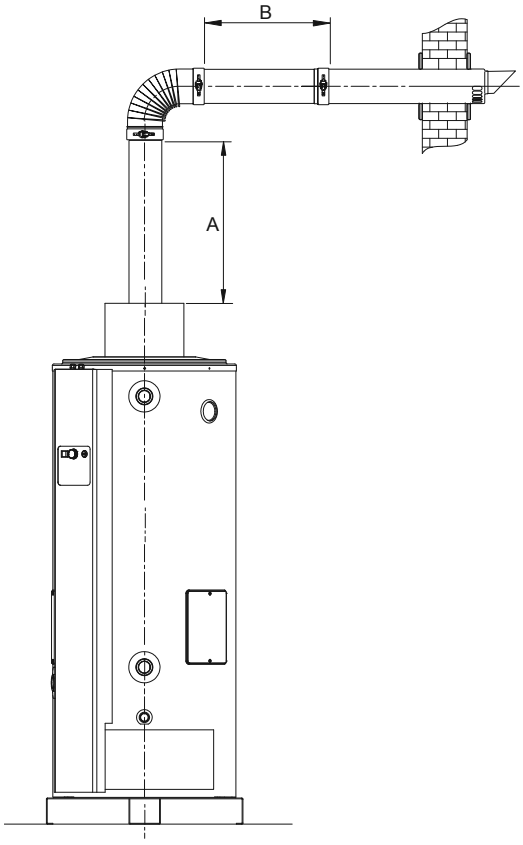

IMD-0060 R2

3.9.4 C13 concentric wall flue terminal specifications (LBF 120, 160, 240)

C13 Concentric wall flue terminal specifications

Subject		**Description**	
Wall flue terminal set: • 1x Wall flue terminal (incl. wall flange & clamping ring) • 1x Pipe 500 mm • 1x Bend 90°	Art. No.	LBF 120 LBF 160 LBF 240	0302 515 [1] 0302 504 [1] 0302 326 [1]
	Construction	Concentric	
	Manufacturer	Muelink & Grol	
	Type	M2000 MDV SE WL	
Pipe material	Construction	Concentric	
	Chimney flue	Thick-walled aluminium with lip ring seal	
	Air supply	Thin-walled galvanised sheet steel	
Pipe diameters	Chimney flue	LBF 120 LBF 160 LBF 240	Ø 80 mm Ø 100 mm Ø 130 mm
	Air supply	LBF 120 LBF 160 LBF 240	Ø 125 mm Ø 150 mm Ø 200 mm
(1) No other wall flue terminal is permitted. Order the wall flue terminal set from manufacturer or trade supplier, stating the article number.			

3.9.5 Concentric roof flue terminal LBF 120, 160, 240

Roof flue terminal

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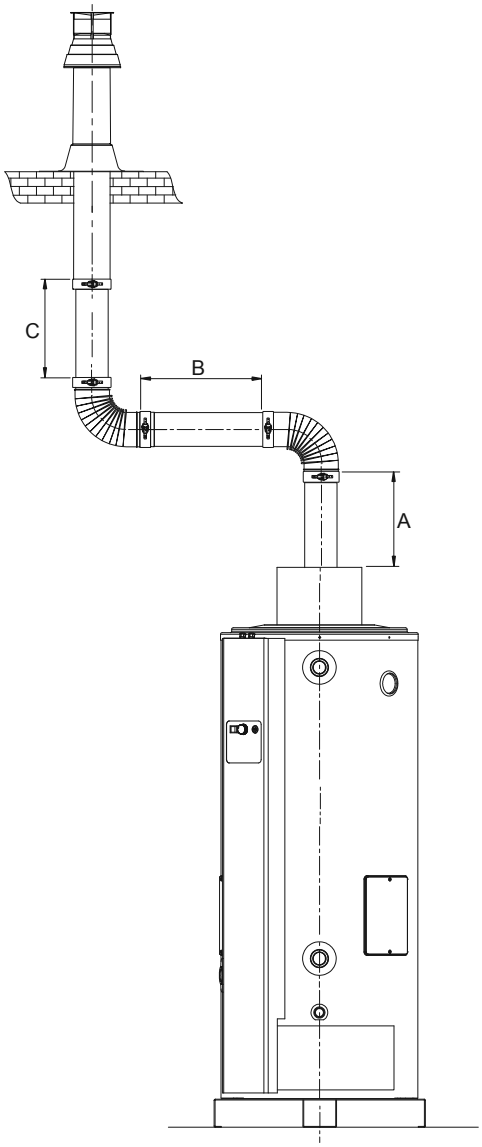


IMD-0061 R2

3.9.6 Specifications of concentric roof flue terminal CSS (LBF 120, 160, 240)

Concentric roof flue terminal specifications C33

Subject		Description	
Roof conduit set: • 1x roof conduit (incl. clamping ring) • 1x Pipe 1000 mm • 1x Mounting flange	Art. No.	LBF 120 LBF 160 LBF 240	0302 518[1] 0302 507[1] 0302 327[1]
	Construction	Concentric	
	Manufacturer	Muelink & Grol	
	Type	M2000 DDV SE HR/VR	
Pipe material	Construction	Concentric	
	Flue gas discharge	Thick-walled aluminium with lip ring seal	
	Air supply	Thin-walled galvanised sheet steel	
Pipe diameters	Flue gas discharge	LBF 120 LBF 160 LBF 240	Ø 80 mm Ø 100 mm Ø 130mm
	Air supply	LBF 120 LBF 160 LBF 240	Ø 125 mm Ø 150 mm Ø 200 mm
(1) No other roof flue terminal may be used. Use this item number to order the roof flue terminal set from , the manufacturer or the trade supplier.			

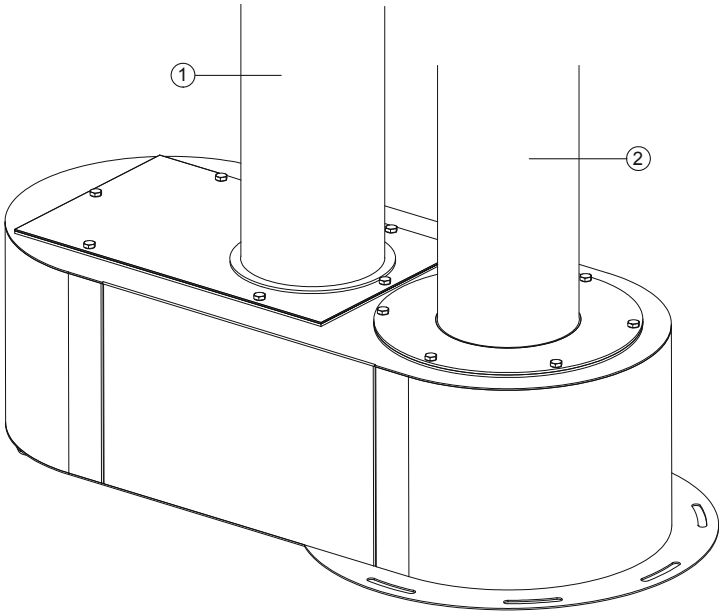
3.9.7 Installing chimney flue components for LBF 320, 382

The air supply duct (1) and chimney flue (2) for the LBF 320 and 382 emerge separately from the top box. They must be connected to the concentric wall flue terminal or roof flue terminal by means of a transition piece.

Parallel connection LBF 320, 382

Legend

1. Air supply
2. chimney flue



IMD-0252 R1

Note

The supplier prescribes the use of a concentric roof or wall flue terminal, exclusively of a type approved for the appliance. Use of an incorrect roof or wall flue terminal can cause the installation to malfunction.

You must also fulfil the following requirements:

- The maximum permissible length of chimney pipe (A+B+C) is 7 metres.
- The maximum permissible number of 45° or 90° bends is 2.
- If you are using a horizontal pipe, you must mount it with a minimum run-off of 5 mm per running metre of pipe towards the appliance!
- The transition piece to convert the air supply and chimney flue from parallel to concentric must be installed immediately before the wall or roof flue terminal.
- The intake duct of the air supply must be approximately the same as the chimney flue.
- Make sure that the chimney flue discharges into an area approved for this type of appliance.

See the figures. Wall flue terminal (3.9.8 "Concentric wall flue terminal LBF 320, 382") and Roof flue terminal (3.9.10 "Concentric roof flue terminal LBF 320, 382") for examples of installation.

3.9.8 Concentric wall flue terminal LBF 320, 382

Wall flue terminal

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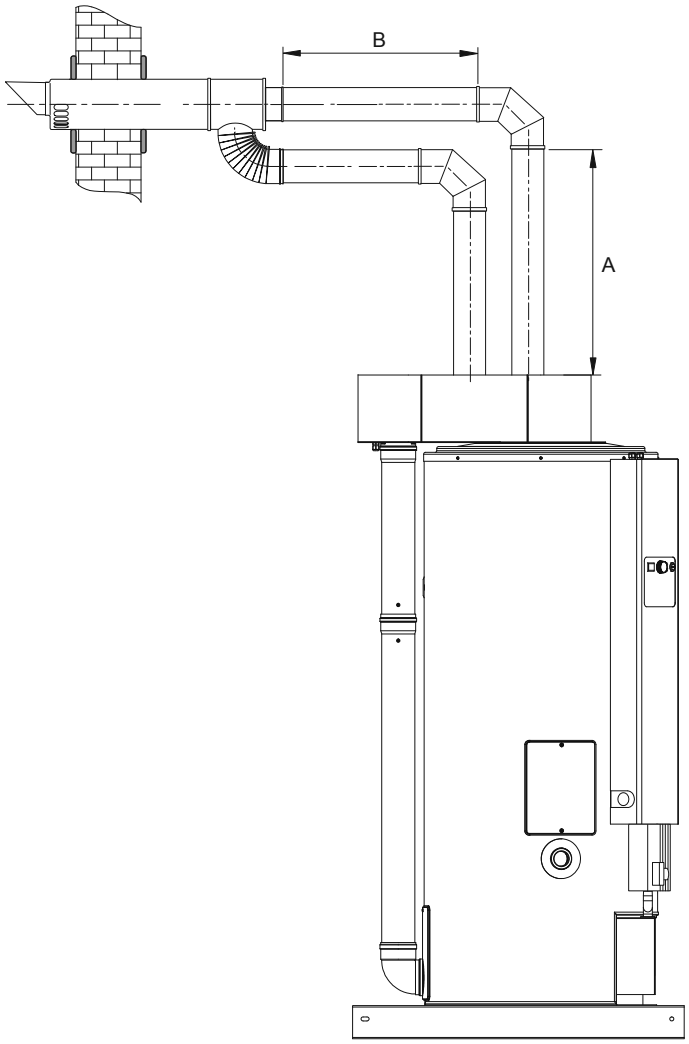

IMD-0226 R1

3.9.9 Specifications of concentric roof flue terminal C13 (LBF 320, 382)

Concentric wall flue terminal specifications C13

Subject		Description
Wall flue terminal set: • 1x wall flue terminal (incl. wall flange & clamping ring) • 1x clamping ring • 1x transition piece • 2x pipe, 500 mm • 2x bend, 90°	Art. No.	0306 774 [1]
	Construction	Concentric
	Manufacturer	Muelink & Grol
	Type	M2000 MDV SCC
Pipe material	Construction	Parallel
	Flue gas discharge	Thick-walled aluminium with lip ring seal
	Air supply	Thick-walled aluminium with lip ring seal
Pipe diameters	Flue gas discharge	Ø 130mm
	Air supply	Ø 130mm
(1) No other wall flue terminal may be used. Use this article number to order the wall flue terminal set from , the manufacturer or your trade supplier.		

3.9.10 Concentric roof flue terminal LBF 320, 382

Roof flue terminal

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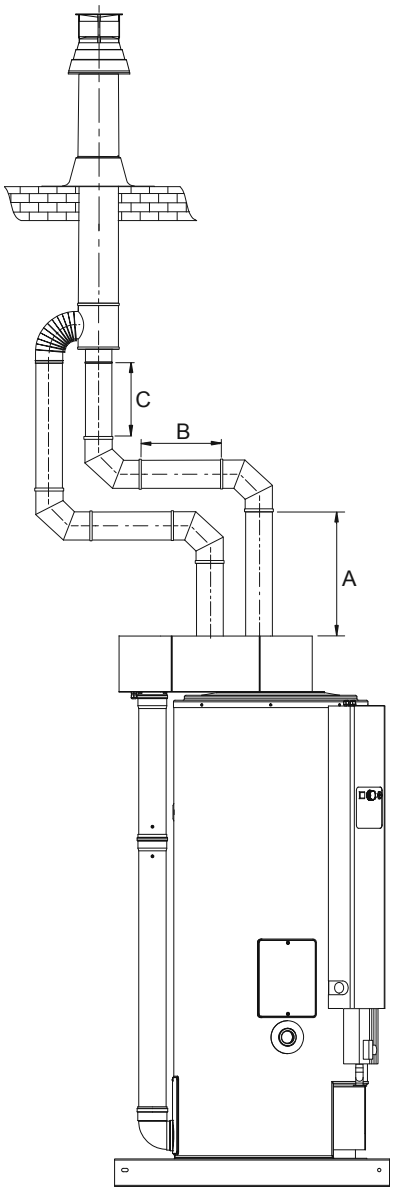


IMD-0239 R1

3.9.11 C33 concentric roof flue terminal specifications (LBF 320, 382)

C33 concentric roof flue terminal specifications

Subject		Description
Roof flue terminal set: • 1x Wall flue terminal (incl. clamping ring) • 1x Pipe 1000 mm • 1x Mounting flange	Art. No.	0306 773 [1]
	Construction	Concentric
	Manufacturer	Muelink & Grol
	Type	M2000 DDV SE
Pipe material	Construction	Parallel
	Chimney flue	Thick-walled aluminium with lip ring seal
	Air supply	Thick-walled aluminium with lip ring seal
Pipe diameters	Chimney flue	Ø 130 mm
	Air supply	Ø 130 mm
(1) No other roof flue terminal is permitted. Order the roof flue terminal set from manufacturer or trade supplier, stating the article number.		

3.10 Electrical connection

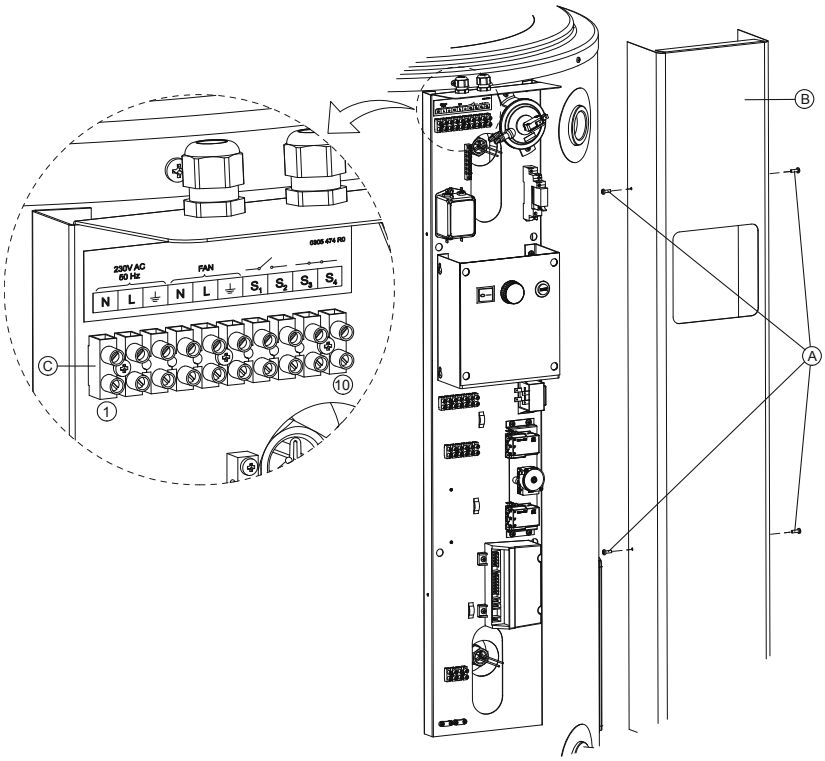
Warning
The installation should be carried out by a competent person, in compliance with general and locally applicable regulations (1.3 "Regulations").

This paragraph describes the electrical connections.

The figure shows a view of the electrical connector block, and the table shows the appropriate connections.

Connector block

Legend
A. screws
B. cover
C. terminal block



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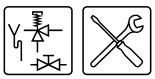


In preparation you should first remove the two plastic covers and the protective cap of the electrical section.

1. Undo the screws of the plastic covers.
2. Carefully remove the covers from the appliance.
   The electrical section is now visible.
3. Loosen the 2 screws (A) of the electrical section, and remove the protective cover (B) from the electrical section.
   The connector block (C) is now visible.

Note
Refer to the table for connections 1 through 10.

Consult the electrical diagram (14 "Electrical diagram") for the electrical component connections.

Terminal block

Mains power			**Fan**			**Alarm Out**			
N	L1	⏚	N	L	⏚	S1	S2	S3	S4
1	2	3	4	5	6	7	8	9	10

3.10.1 Connecting the mains power

The water heater is supplied without a power cable and isolator.

Note
In order to receive electrical power, the water heater has to be connected to the mains power by means of a permanent electrical connection. A double-pole isolator with a contact gap of at least 3 mm must be fitted between this permanent connection and the water heater. The power cable must have cores of at least 3 x 1.0 mm^2 .

Warning
Leave the water heater electrically isolated until you are ready to commission it.

1. Feed the power cable through the metric strain relief in the top of the control column.
2. Connect the earth (⏚), live (L_1) and neutral (N) of the power cable to terminals 1 to 3 of the connection block according to the table.
3. Tighten the strain relief so that the cable is clamped.
4. If you do not need to make any more connections, then fit the protective cover back on the control column.
5. Connect the power cable to the isolator.

Warning
Leave the appliance electrically isolated until you are ready to start it up.

3.11 Checking the supply pressure and burner pressure

Note
Before starting the appliance and/or checking the supply pressure and burner pressure, you must fill (5 "Filling") the appliance.

Caution
Before starting up for the first time or after conversion, you must always check the supply pressure and burner pressure.

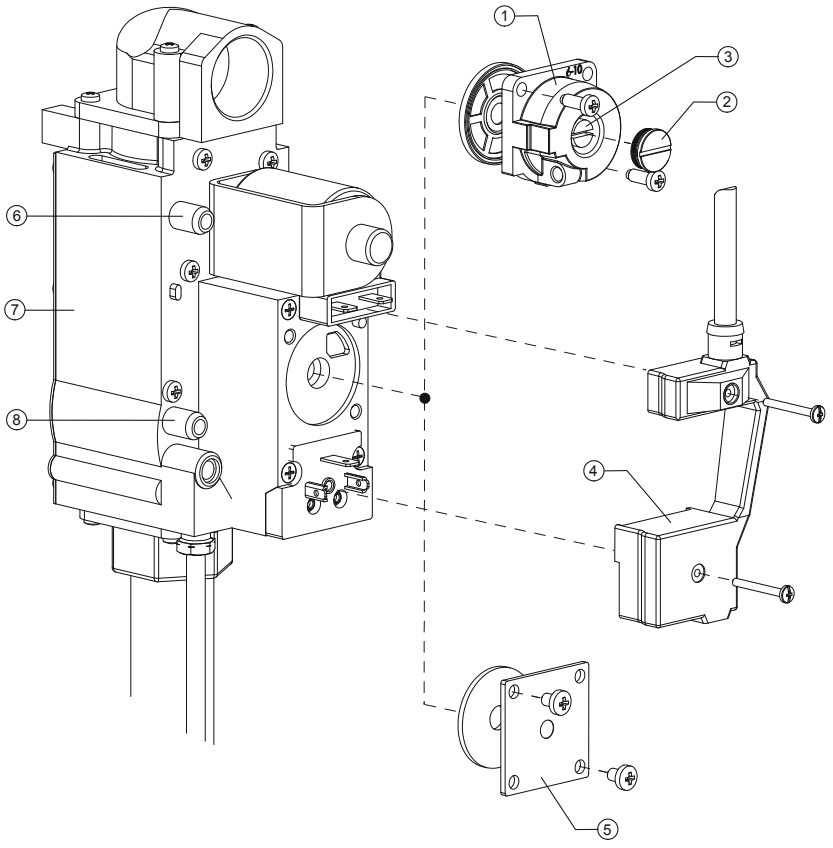
Note
The easiest way to check the gas pressures is by using two pressure gauges. This procedure assumes that these two gauges are available.

If the appliance is to be run on a different gas category than the factory preset gas category (see type plate) then you must first convert (4 "Conversion to a different gas category") the appliance.

Gas control valve for LBF 120 through 320

Legend

1. burner pressure regulator
2. burner pressure regulator cap
3. burner pressure regulator adjustment screw
4. gas control valve connector
5. blank plate
6. supply pressure test nipple
7. gas control valve
8. manifold test nipple

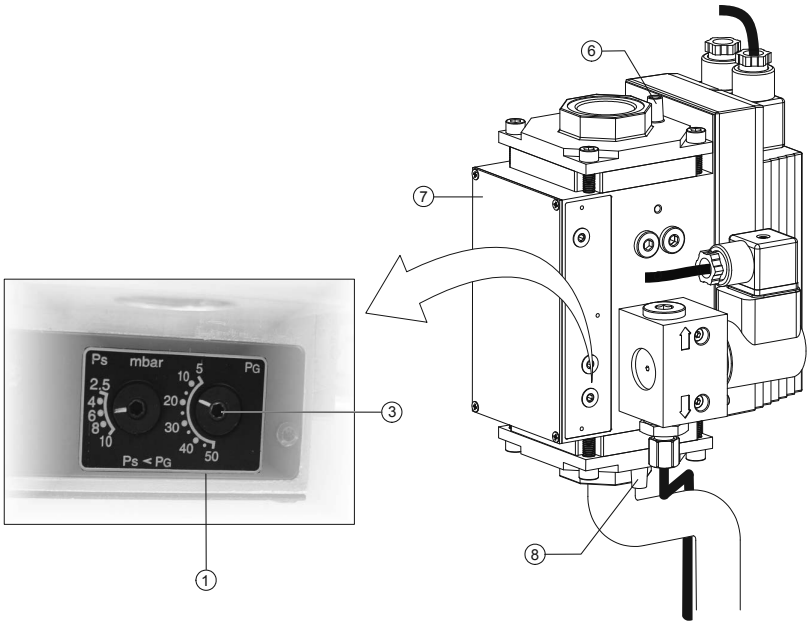


IMD-0256 R1

Gas control valve for LBF 382

Legend

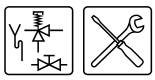
1. burner pressure regulator
3. burner pressure regulator adjustment screw
6. supply pressure test nipple
7. gas control valve
8. manifold test nipple



IMD-0257 R1

1. Isolate the appliance from the power supply (10.3 "Isolating the appliance from the mains").
2. There are two test nipples on the gas control valve. Test nipple (6) is used to check the supply pressure. The other test nipple on the gas control valve is not used. The manifold test nipple (8) is used to measure the burner pressure.
   Sealing screws are located inside the test nipples. Loosen both sealing screws by a few turns. Do not completely loosen them; they can be difficult to re-tighten.
3. Connect a pressure gauge to the manifold test nipple (8).
4. Open the gas supply and bleed the air from the mains gas supply via test nipple (6).
5. Connect a pressure gauge to the manifold test nipple (6) when gas starts to flow from this nipple.
6. Switch on the power to the appliance using the isolator on the appliance.
7. Set the control thermostat to the maximum temperature and start the appliance running by setting the ON/OFF switch to position I.
8. The heating cycle will start, and after a short time the burner tray will ignite.
9. After the burner tray has ignited, wait approximately 1 minute before reading the dynamic pressures.
10. Use the pressure gauge to read the supply pressure at test nipple (6). Refer to the gas data table (3.4.3 "Gas data").

Note
Consult the mains gas supply company if the supply pressure is not correct.



11. Use the pressure gauge to read the burner pressure at nipple (8). Refer to the gas data table (3.4.3 "Gas data").

Note

If the burner pressure is incorrect and the appliance is fitted with a blank plate or high-low control, then you **cannot adjust** the pressure. In this case, consult your installation engineer or supplier. If the appliance is indeed fitted with a burner pressure regulator, then you can adjust the pressure.

LBF 120, 160, 240, 320

12. Remove the cap (2) from the burner pressure regulator.
13. Depending on the correction required, correct the burner pressure by turning adjustment screw (3):
    - Adjustment screw anticlockwise: burner pressure decreases.
    - Adjustment screw clockwise: burner pressure increases.

LBF 382

14. Remove the cap (2) from the burner pressure regulator.
15. Depending on the correction required, correct the burner pressure by turning adjustment screw (3) (PG) using the Allen key provided:
    - Adjustment screw anticlockwise: burner pressure decreases.
    - Adjustment screw clockwise: burner pressure increases.

Warning

The adjusting screw (Ps) is used to regulate the starting pressure. This need never and must never be adjusted!

16. Check the burner pressure against the value given in the gas data table (3.4.3 "Gas data").
17. If the pressure reading is not correct, repeat the burner pressure adjustment until the correct pressure is reached.
18. Shut down the appliance by putting the 0/1 switch to position 0.
19. Shut off the gas supply.
20. Disconnect the two pressure gauges and retighten the sealing screws in the test nipples.

Note

Before starting the appliance up, take time to fill in the warranty card supplied with the appliance. This enables us to guarantee the quality of our systems and to further enhance our warranty procedure.

Please return this card as soon as possible. Your customer will then receive a warranty certificate with our warranty conditions.

4 Conversion to a different gas category

Caution
The conversion may only by carried out by a competent person.

If the appliance has to operate on a different family of gases (liquid petroleum gas or natural gas) or other gas category, other than that for which the appliance has been configured at the factory, then the appliance will have be adapted using a special conversion kit.

Caution
You must check the supply pressure and burner pressure once the conversion is complete.

4.1 Conversion

1. Isolate (10.3 "Isolating the appliance from the mains") the water heater from the power supply.
2. Shut off the gas supply.
3. Referring to the gas table (3.4.3 "Gas data"), determine whether the pilot flame orifice for the intended gas category is different from the one that is currently fitted. If so, replace (4.2 "Orifice replacement") it.

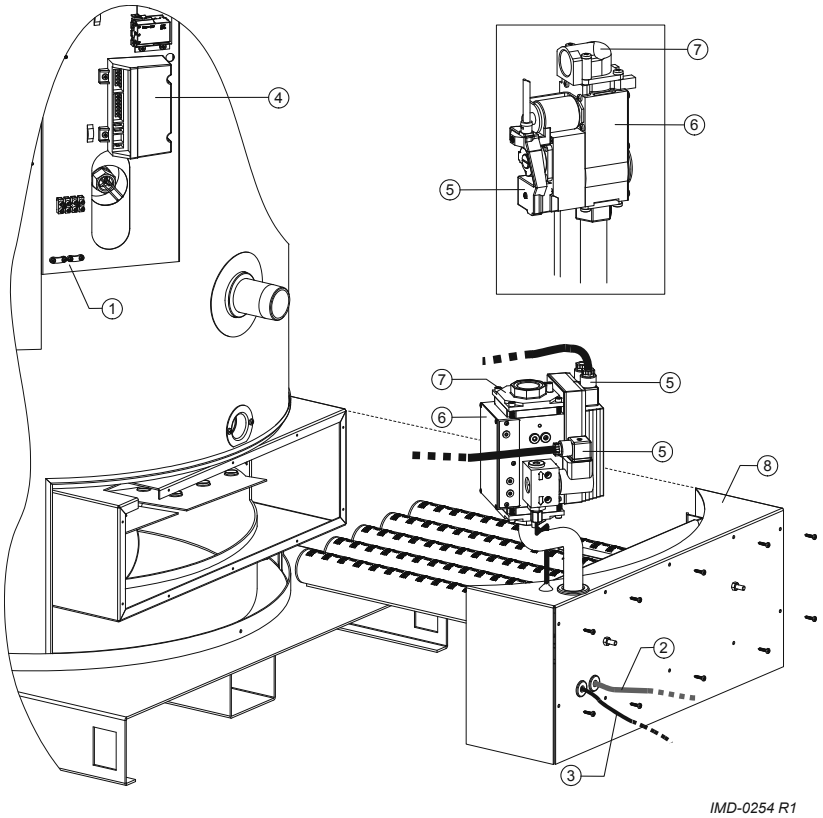
Note
The current gas category is stated on the type plate.

4. Referring to the gas table (3.4.3 "Gas data"), determine whether the main orifice for the intended gas category is different from the one that is currently fitted. If so, replace (4.2 "Orifice replacement") it.
5. Referring to the gas table (3.4.3 "Gas data"), determine whether the use of a blank plate or burner pressure regulator is required for the intended gas category. If this is different than for the current gas category, exchange (4.3 "Replacement of burner pressure regulator or blank plate LBF 120-160-240-320") it.
6. Referring to the gas table (3.4.3 "Gas data"), determine whether the supply pressure and burner pressure for the intended gas category correspond with those for the current gas category, and adjust (3.11 "Checking the supply pressure and burner pressure") these if necessary.

4.2 Orifice replacement

Gas control valve assembly removed

1. strain relief
2. spark electrode lead
3. flame probe lead
4. burner control
5. gas control valve connector(s)
6. gas control valve
7. gas coupling
8. burner tray



IMD-0254 R1

1. Remove the protective cover from the control column:
   undo the 4 screws and remove the protective cover by lifting it. The electrical section will now be exposed.
2. Remove the strain relief (1) and disconnect the leads of the spark electrode (2 = red) and the flame probe (3 = black) from the burner control (4).
3. Unscrew the connector(s) (5) of the gas control valve (6).
4. Remove the gas coupling (7) of the gas control valve.
5. Remove the ten screws that fasten the burner tray (8).
6. Withdraw the burner tray from the appliance.

Note
When exchanging the pilot flame orifice and/or main orifices: Lay the burner tray on its side and approach it from the underside.

7. If the gas table (3.4.3 "Gas data") indicates that the pilot flame orifice needs to be replaced:
   a. Remove the spark electrode (1) from its retaining clip. This way you will gain space to remove the pilot flame orifice.
   b. Turn the flame probe (2) and remove it from its bracket to gain space.
   c. Remove the bracket of the pilot flame orifice (3).
   d. Replace the current pilot flame orifice (4) with a pilot flame orifice of the correct diameter from the conversion set.
   e. Check the pilot flame orifice. The orifice diameter is stamped on the orifice itself..
   f. Re-fit the bracket, the flame probe and the spark electrode.

7. If the gas table (3.4.3 "Gas data") indicates that the main burner orifices need to be replaced:
   a. Remove the main orifices (5).
   b. Fit the main orifices from the conversion set. Check the required orifice diameter against the value given in the gas table (3.4.3 "Gas data"). The orifice diameter is stamped on the orifice itself.
3. If necessary, replace the blank plate or burner pressure regulator.
4. Re-fit the burner tray and fasten it using the screws.
5. Fit the gas coupling to the gas control valve and firmly tighten the connector(s) of the gas control valve.
6. Reconnect the leads of the spark electrode and flame probe to the burner control and fasten them in the strain relief.
7. Connect the gas supply.
8. Re-fit the protective cover.

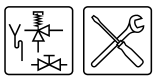
Note
Refer to the electrical diagram (14 "Electrical diagram") for correct connection of the electrical components.

4.3 Replacement of burner pressure regulator or blank plate LBF 120-160-240-320

Referring to the gas table, determine whether the gas control valve needs to be fitted with a blank plate or burner pressure regulator. If necessary, replace them as follows:

1. Carry out steps 7 through 9 of orifice replacement (4.2 "Orifice replacement").
2. Remove the burner pressure regulator or blank plate from the appliance.
3. Fit the burner pressure regulator or blank plate from the conversion set.
4. Carry out steps 10 through 14 of orifice replacement (4.2 "Orifice replacement").

Note
Once you have completed the replacement of the components, you must check the supply pressure and burner pressure to match the intended gas category (3.11 "Checking the supply pressure and burner pressure").



5 Filling

Installation diagram

Legend

Unused numbers are not applicable

1. pressure reducing valve (mandatory)
3. T&P valve
4. stop valve (recommended)
5. non-return valve (mandatory)
6. circulation pump (optional)
7. top to bottom circulation pump (optional)
9. drain valve
10. manual gas valve (mandatory)
11. service stop valve (mandatory)
12. temperature gauge (recommended)
14. draw-off points
15. expansion valve (mandatory)
16. expansion vessel (mandatory)
17. 3-way aeration valve (recommended)
18. cold water head tank
19. float switch

A. cold water supply
B. hot water supply
C. circulation pipe
D. gas supply
E. overflow pipe
H. overflow protection

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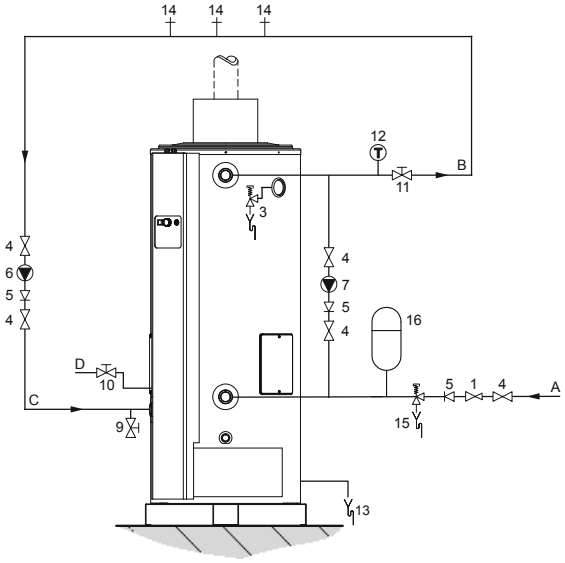

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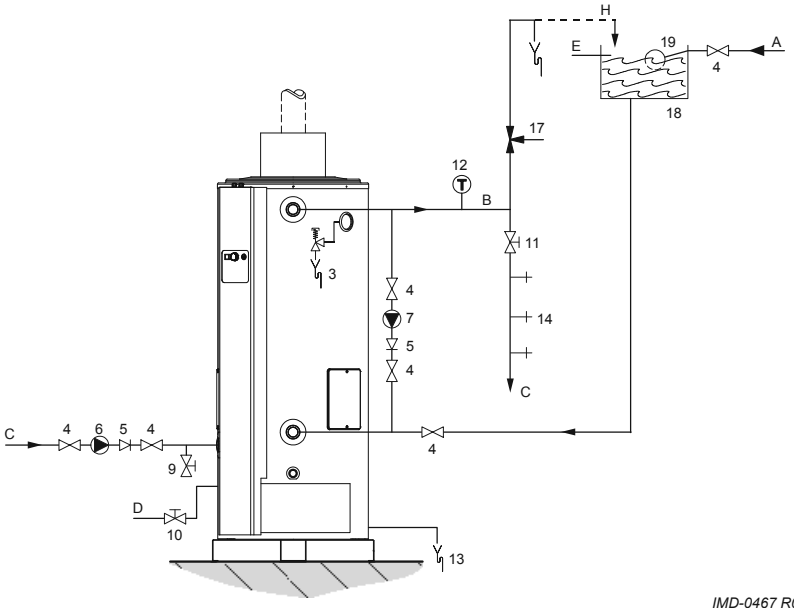

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5.1 Filling unvented installations

To fill the water heater, proceed as follows:

1. Open the stop valve (11) in the hot water pipe and, if present, the stop valves (4) for the circulation pump (6).
2. Close the drain valve (9).
3. Open the nearest hot water draw-off point (14).
4. Open the stop valve (4) on the cold water side (A) so that cold water flows into the water heater.
5. Completely fill the water heater. When a full water jet flows from the nearest draw-off point, the water heater is full.
6. Bleed the entire installation of air, for example by opening all draw-off points.
7. The appliance is now under water supply pressure. There should be no water coming out of the expansion valve (15) or out of the T& valve (3). If there is, the cause might be:
   - The T&P valve is defective or incorrectly fitted.
   - The water supply pressure is greater than the specified 8 bar. Rectify this by fitting a pressure reducing valve (1).
   - The expansion valve in the protected cold supply set-up is defective or incorrectly fitted.

5.2 Filling vented installations

To fill the water heater, proceed as follows:

1. Open the stop valve (11) in the hot water pipe and, if present, the stop valves (4) for the circulation pump (6).
2. Close the drain valve (9).
3. Open the nearest hot water draw-off point (14).
4. Open the stop valve (4) on the cold water side (A) so that cold water flows into the water heater.
5. Completely fill the water heater. When a full water jet flows from the nearest draw-off point, the water heater is full.
6. Bleed the entire installation of air, for example by opening all draw-off points.
7. The water heater is now under water supply pressure. There should be no water coming out of the T&P valve (3). If this does happen, the T&P valve might be defective or incorrectly fitted.

6 Draining

Installation diagram

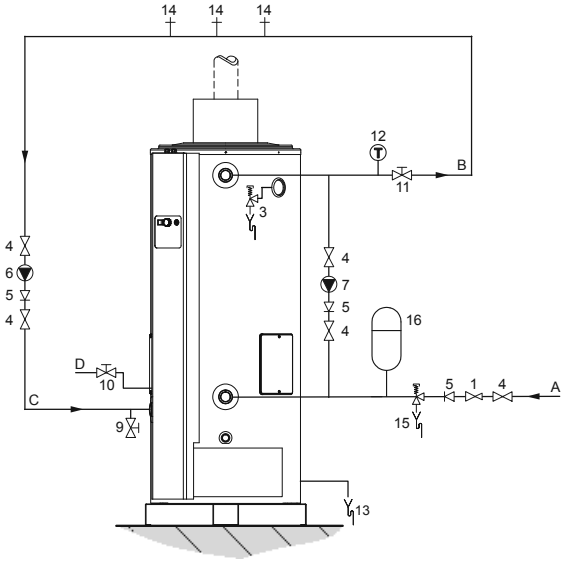
Legend

Unused numbers are not applicable

1. pressure reducing valve (mandatory)
3. T&P valve
4. stop valve (recommended)
5. non-return valve (mandatory)
6. circulation pump (optional)
7. top to bottom circulation pump (optional)
9. drain valve
10. manual gas valve (mandatory)
11. service stop valve (mandatory)
12. temperature gauge (recommended)
14. draw-off points
15. expansion valve (mandatory)
16. expansion vessel (mandatory)
17. 3-way aeration valve (recommended)
18. cold water head tank
19. float switch

A. cold water supply
B. hot water supply
C. circulation pipe
D. gas supply
E. overflow pipe
H. overflow protection

UNVENTED



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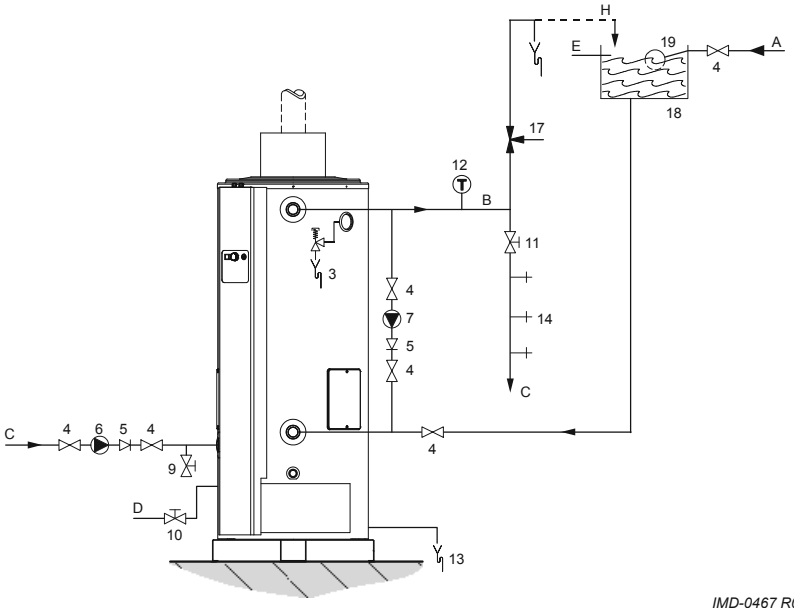

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6.1 Draining unvented installations

Some service activities require the water heater to be drained. The procedure is as follows:

1. Shut down the appliance by setting the ON/OFF switch on the control panel to **position 0**.
2. Isolate the water heater from the power supply by putting the isolator between the appliance and the mains power supply to position 0.
3. Shut off the gas supply (10).
4. Close the stop valve (11) in the hot water pipe.
5. Close the supply valve of the cold water supply (A).
6. Open the drain valve (9).
7. Bleed the appliance (or installation) so that it drains completely.

6.2 Draining vented installations

Some service activities require the water heater to be drained. The procedure is as follows:

1. Shut down the appliance by setting the ON/OFF switch on the control panel to **position 0**.
2. Isolate the water heater from the power supply by putting the isolator between the appliance and the mains power supply to position 0.
3. Shut off the gas supply (10).
4. Close the stop valve (11) in the hot water pipe.
5. Close the stop valve (4) between the cold water head tank and the cold water inlet.
6. Open the drain valve (9).
7. Bleed the appliance (or installation) so that it drains completely.

7 The control panel

7.1 Introduction

Topics covered in this chapter:

- Explanation of icons;
- ON/OFF switch;
- Control thermostat;
- Burner control reset button.

7.2 Explanation of icons

The table explains the meanings of the icons.

Icons and their meaning

	Name	Meaning
	ON/OFF switch	'ON' mode / 'OFF' mode
	Reset button with fault indicator	Reset burner control
	Temperature control	Set water temperature (Tset)

7.3 ON/OFF switch

The ON/OFF switch is used to put the appliance in 'ON' mode or 'OFF' mode. The appliance remains live, even when in the OFF mode. This ensures that the frost protection remains activated.

Note
To isolate the appliance electrically, you must use the isolator between the appliance and the mains power supply.

7.4 Control thermostat

Use the rotary knob on the control thermostat to set the desired water temperature to between ± 40 °C and ± 70 °C. The knob rotates over a scale of 1 to 4. The table shows the temperatures corresponding to each position.

Temperature setting

Position	Temperature
1	approx. 40 °C
2	approx. 50 °C
3	approx. 60 °C
4	approx. 70 °C

7.5 Burner control reset button

An error can cause the burner control to lock out. When this happens, the red lamp in the reset button will light up. After eliminating the cause of the error, you can reset the appliance using the reset button.

Note
Before resetting, always eliminate the cause of the error.

You can use the appliance status (8 "Status of the water heater") to recognise various fault (11 "Errors") conditions.

8 Status of the water heater

8.1 Introduction

Topics covered in this chapter:

- Operating modes;
- Error conditions;

8.2 Operating modes

When running, the appliance has three basic operating modes, namely:

- **ISOLATED**

  In this mode the appliance is off and all components are electrically dead. The isolator (switch between the appliance and the power supply) is turned off. On the control panel:

  - the ON/OFF switch is in position 0;
  - the green LED is off.

- **OFF**

  In this mode, the frost protection is activated. The isolator is set to position I. On the control panel:

  - the ON/OFF switch is in position 0;
  - the green LED is illuminated.

- **ON**

  In this mode the appliance continuously meets the heat demand. On the control panel:

  - the ON/OFF switch is in position I;
  - the water temperature can be set using the rotary button on the control thermostat (7.4 "Control thermostat");
  - the green LED is illuminated.

8.3 Error conditions

When the appliance is in an error condition, the heat demand is (temporarily) ignored, and you cannot draw hot water. The frost protection is also out of action.

The error conditions are divided into three groups:

- **Lock out errors of the burner control**

  In this event, the red error light will be lit in the reset button on the control panel. The burner control is in lockout.

  Once the cause has been rectified, the reset button must be pressed to restart the appliance.

- **Cycling of appliance**

  In this case, the appliance continuously attempts to start, but there is an error that prevents the heating cycle from completing successfully.

  Once the cause has been rectified, the appliance will restart automatically.

- **Blocking errors**

  You can recognize this condition when the appliance makes no attempt to start the heating cycle, despite the fact that the water is colder than the temperature set with the control thermostat (7.4 "Control thermostat"). These errors disappear automatically once the cause of the error has been removed, after which the appliance resumes operation by itself.

The cause of the error is not shown on the control panel. For a comprehensive overview of errors, refer to troubleshooting. (11 "Errors")

As an end user, if you find the appliance in an error condition, you can attempt to start the appliance running by pressing the rest button once. However, if the error returns or occurs several times in a short time, you must contact your service and maintenance engineer.

8

Status of the water heater

9 Starting the water heater

9.1 Introduction

Topics covered in this chapter, in sequence:

- Starting the appliance;
- The appliance's heating cycle.

9.2 Starting the appliance

Start the water heater as follows:

1. Fill the water heater (5 "Filling").
2. Open (3.5 "Installation diagram") the manual gas valve.
3. Switch on the power to the water heater using the isolator between the water heater and the power supply.
4. Set the appliance in the 'ON' mode by setting the ON/OFF switch on the control panel to **position I**.
5. Set the desired water temperature using the control thermostat (7.4 "Control thermostat").

If there is a heat demand, the appliance will run through the heating cycle (9.3 "The appliance's heating cycle").

9.3 The appliance's heating cycle

The appliance's heating cycle is activated when the measured water temperature (T_{water}) falls below the threshold value (T_{set}). This threshold value depends on the currently selected appliance operating mode. If the appliance is in the 'OFF' mode (frost protection), for example, this value is 20 °C. If the appliance is in the 'ON' mode, this threshold value can be selected, for example, position 3 (± 60 °C).

The heating cycle runs successively through the following states:

1. HEAT DEMAND;
2. WAITING TIME;
3. PRE-GLOW;
4. IGNITION;
5. RUNNING;
6. WAITING TIME.

The complete cycle is explained in the example set out below.

Note
The appliance runs through an identical cycle when frost protection is activated.

1. The control thermostat sensor measures the water temperature. The water temperature falls below the set temperature of (for example) 60 °C, causing the control thermostat to close. The burner control now detects a demand and starts the heating cycle.
2. Following demand, the waiting time starts. This waiting time ensures that ignition takes place safely. The waiting time lasts about 15 seconds.
3. Once the waiting time is over (audible 'clicking' of the relay in the burner control) the pre-glowing of the hot surface igniter is started
4. After about 12 seconds (pre-)glowing, the gas control valve is opened and ignition can take place.
5. After ignition, the flame is detected and the appliance will be running. This means that actual heating has started.
6. When the water reaches the set temperature, the demand ceases. The gas control valve closes, and the burner tray is extinguished. A new waiting time begins, of about 10 seconds.
7. After this waiting time, the appliance enters an idle state, and waits until the water temperature again falls below the set temperature.

With any subsequent heat demand, the heating cycle will resume from step 1.

Starting the water heater

10 Shutting down

10.1 Introduction

Topics covered in this chapter:

- Shut the appliance down for a brief period ('OFF' mode);
- Isolating the appliance from the mains;
- Shutting the appliance down for a long period;
- Disposal.

10.2 Shut the appliance down for a brief period ('OFF' mode)

To disable the device for a short period, you must switch on the frost protection using the appliance heating cycle (2.3 "Water heater operating cycle").

You can use the frost protection to prevent water freezing in the appliance. Activate frost protection by switching the ON/OFF switch on the control panel to the 0 position.

10.3 Isolating the appliance from the mains

The appliance may only be isolated from mains power in the correct way. The correct procedure is as follows:

1. Shut down the appliance by putting the ON/OFF switch to position 0.
2. Isolate the appliance from the power supply by setting the isolator between the appliance and the mains power supply to position 0.

10.4 Shutting the appliance down for a long period

If the device is to be shut down for a longer period, you must drain the appliance (6 "Draining").

10.5 Disposal

Old end-of-life appliances contain materials that need to be recycled. When disposing of old devices that have reached the end of their service life, you should take account of local legislation relating to waste disposal.

You must therefore never dispose of your old appliance together with regular waste, but should and it into a municipal waste collection depot for electrical and electronic equipment. Ask your dealer/installation engineer for advice if necessary. The old appliance must be stored out of reach of children.

11 Errors

11.1 Introduction

This chapter covers the following errors:

- Gas smell
- Water leakage
- Explosive ignition.
- Poor flame profile
- Power anode;
- No hot water
- Insufficient hot water

When the appliance is in an error condition, the heat demand is (temporarily) ignored, and you cannot draw hot water. The frost protection is also out of action. The error conditions are divided into three groups:

- **Lock out errors of the burner control**

  In this event, the red error light will be lit on the control panel. The burner control is in lockout.

  Once the cause has been rectified, the reset button must be pressed to restart the appliance.

- **Cycling of appliance**

  In this case, the appliance continuously attempts to start, but there is an error that prevents the heating cycle (9.3 "The appliance's heating cycle") from completing successfully. Once the cause has been rectified, the appliance will restart automatically.

- **Blocking errors**

  You can recognize this condition when the appliance does not start running, despite the fact that the water is colder than the temperature set with the control thermostat (7.4 "Control thermostat").

  These errors disappear automatically once the cause of the error has been removed, after which the appliance resumes operation by itself.

Possible error conditions are explained in the following troubleshooting tables.

Note
Footnotes referred to in the tables can be found on the last page of each table.

11.2 Fault table: general faults and failures

Warning
Maintenance may only be performed by a qualified service and maintenance engineer.

General faults and failures

Feature	Cause	Measure	Comment
Gas smell	Gas leak	**Warning** Close the main gas valve at once. **Warning** Do not operate any switches. **Warning** No naked flames. **Warning** Ventilate the boiler room.	**Warning** Immediately contact your installation engineer or local gas company.
Water leakage	Leakage from a water connection (threaded)	Tighten the threaded connection	If the leak persists, consult your installation engineer
	Leakage from another nearby water water heater or pipe segment	Trace the leak	
	Leakage from the water heater tank	Consult the supplier and/or manufacturer	
	Condensation	Before drawing off (too much) hot tap water, wait until the water in the heater has reached the set temperature.	

Feature	Cause	Measure	Comment
Explosive ignition **Poor flame profile**	Incorrect supply pressure and/or burner pressure	Set the correct supply pressure and/or burner pressure. (3.11 "Checking the supply pressure and burner pressure")	If ignition is not improved, consult your installation engineer.
	Contaminated burner	Clean the burner(s) (12.4.2 "Clean the burner(s)")	
	Contaminated orifice	Clean the orifice(s) (12.4.3 "Clean the orifice(s)")	
	Inadequate air supply	Improve the air supply by better ventilating the boiler room.	
Power Anode • Indicator lamp is red	• Anodes not making contact with the water • Break in one of the cables • Anode poorly earthed	1. Check to see that all connections have been made properly 2. Check that the Power Anode is properly connected; see electrical diagram (14 "Electrical Diagram") 3. Check to see that all connections have been made properly 4. Check all cables for breaks and replace if any are found.	If the error cannot be rectified, contact your installation engineer
• Indicator lamp is off	No electrical supply to the potentiostat	Check the electrical supply	If the error cannot be rectified, contact your installation engineer

11.3 Troubleshooting: insufficient hot water

Warning
Maintenance may only be performed by a qualified service and maintenance engineer.

Insufficient hot water

Symptom	Cause	Solution	Remark
Insufficient hot water	Water temperature setting (T_{set}) is too low	Set the control thermostat (7.4 "Control thermostat") to a higher value	
	Hot water supply is used up	1. Reduce hot water consumption and give the water heater time to heat up. 2. If this error persists, check whether the high-limit thermostat is switching. If this is the case, check that the circulation and/or top to bottom circulation pump are working.	If this error persists, check whether the high-limit thermostat is switching.

11.4 Troubleshooting: No hot water

No hot water

Symptom	Cause	Solution	Remark
No attempt to start heating cycle	No supply voltage present	1. Check whether the isolator is ON. 2. Check whether there is power to the isolator 3. Check whether there is power to the electrical connector block 4. Check whether there is power to the burner control 5. Check fuse in the burner control The measured voltage must be 230 V_{AC} (-15%, +10%)	See the electrical diagram (14 "Electrical diagram"). If the error cannot be rectified, contact your installation engineer
No attempt to start heating cycle (blocking error)	Pressure switch not closing	1. Blockage in the chimney flue or air supply - Trace the blockage - Remove the blockage 2. Defective pressure switch - Check the wiring of the pressure switch - Check that the pressure switch is working	Once the error is rectified, the appliance will automatically start up if there is a heat demand If the error cannot be resolved or is persistent, contact your installation engineer
	Failure in the thermostat circuit	1. Check whether the control thermostat is switched (closed) 2. Check leads and sensors of the control and high-limit thermostats	
Repetitive starting of the heating cycle (cycling of the appliance)	Too much resistance in the chimney flue (the pressure switch opens during heating)	1. Check whether the chimney flue configuration (3.9 "Air supply and chimney flue discharge") has been installed in accordance with instructions	If the error cannot be resolved or is persistent, contact your installation engineer

Symptom	Cause	Solution	Remark
Burner control reset button (burner control lock out error)	There are three possible causes for this error. In order to determine the cause, you must cause the error to appear again: 1. Reset the appliance by pressing the reset button 1x 2. Cause (a) occurs between step 4 and step 5 of the heating cycle 3. Cause (b) occurs in step 5 or 6 4. Cause (c) occurs in step 7		see the appliance's heating cycle (9.3 "The appliance's heating cycle")
	(a) Continuous failure in the safety circuit	1. Check whether the thermostat is defective 2. Check whether the sensor of the thermostat is defective 3. Check the leads of the thermostat	If the error cannot be resolved or is persistent, contact your installation engineer
	(b) Failed start attempt	No gas: 1. Check that the gas valve is open 2. Check whether the gas control valve is opening (clicking of the gas control valve) 3. Check the leads of the gas control valve	If the error cannot be resolved or is persistent, contact your installation engineer
		No ignition: 1. Check whether the spark igniter is sparking in the pilot flame cap 2. Check the leads of the glow igniter 3. Check whether the spark igniter is correctly mounted in the bracket	
		No flame detection: 1. Check whether the flame probe is defective 2. Check that the flame probe leads are properly connected	
	(c) Failure in the safety circuit during heating (the safety thermostat has switched)	1. Check whether the control thermostat is working 2. Check whether the high-limit thermostat is working 3. Check that the circulation pump (if present) is working	If the error cannot be resolved or is persistent, contact your installation engineer

12 Performing maintenance

12.1 Introduction

Caution
Maintenance may only be performed by a qualified service and maintenance engineer.

At each service, the appliance undergoes maintenance on both the water side and the gas side. The maintenance must be carried out in the following order.

1. Water-side maintenance
2. Water-side maintenance
3. Gas-side maintenance
4. Finalising maintenance

Note
To order spare parts, it is important to write down the appliance type and model, and the full serial number of the appliance. These details can be found on the rating plate. Only by ordering with this information can you be sure to receive the correct spare parts.

12.2 Preparation for maintenance

To test whether all components are still working properly, complete the following steps:

1. On the control panel, set the ON/OFF switch to **position 0**.
2. Set the control thermostat (note the original setting) to the highest position, and put the ON/OFF switch back to **position I**.
3. If there is no demand, draw some hot water off to create demand.
4. Check whether the heating cycle (9.3 "The appliance's heating cycle") is running correctly .
5. Set the control thermostat back to the original setting, and put the ON/OFF switch back to **position I**.
6. Check the supply and burner pressures (3.11 "Checking the supply pressure and burner pressure") and adjust them where necessary.
7. Check that all components of the chimney flue system are properly attached.
8. Test the operation of the overflow valve of the protected cold supply setup. The water should spurt out.
9. Test the overflow operation of the T&P valve. The water should spurt out.
10. Test the overflow operation of the T&P valve. The water should spurt out with a strong jet.
11. Check the drainpipes from the discharge points of all valves and remove any scale deposits that may be present.
12. Drain the appliance (6 "Draining").

12.3 Water-side maintenance

12.3.1 Introduction

The following steps must be carried out on the water side:

1. Checking the anodes.
2. Descaling and cleaning the tank.

12.3.2 Checking the anodes

Timely replacement of the anodes extends the service life of the appliance. The appliance's anodes must be replaced as soon as they are 60% or more used up (take this into consideration when determining the maintenance frequency).

1. Remove the chimney flue components from the top box.
2. Remove the cover from the top box.
3. Disconnect the fan leads and withdraw the cable through the strain relief.
4. Undo the screws in the top box.
5. Remove the top box from the appliance.
6. Undo the screws of the lid in the top side of the appliance.
7. Remove the lid from the appliance.
8. Remove the sealing ring from the appliance.
9. Loosen the anodes using suitable tools.
10. Check the anodes, and if necessary, replace them.
11. Now also check the flue baffles (12.4.4 "Checking the flue baffles"). If necessary, replace them.
12. Place a new sealing ring on the rim of the tank and re-fit the lid.
13. Fit: the top box.
14. Feed the fan cable through the strain relief and connect the leads to the fan. See addendum (14 "Electrical diagram").
15. Fit: the cover onto the top box.

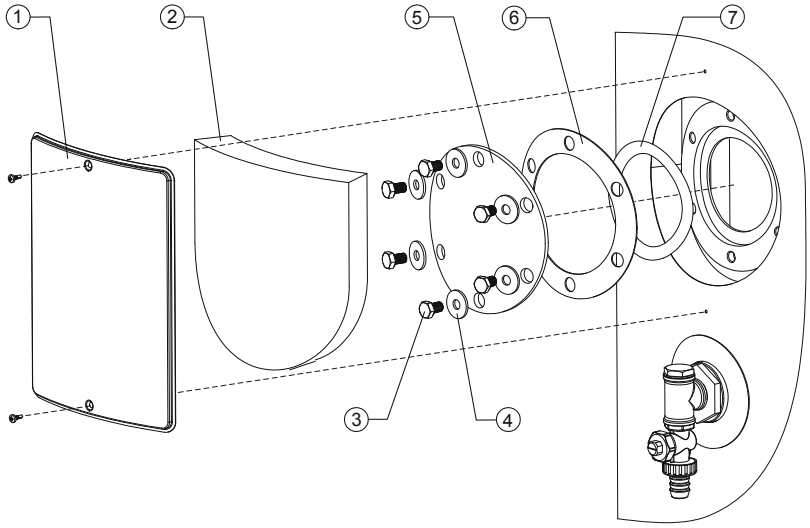
12.3.3 Descaling and cleaning the tank

Scale and lime build-up prevent effective conduction of the heat to the water. Periodic cleaning and descaling prevents build-up of these deposits. This increases the service life of the water heater, and also improves the heating process.

Take the rate of scale formation into account when deciding on the service interval. Scale formation depends on the local water composition, the water consumption and the water temperature setting. A water temperature setting of maximum 60 °C is recommended for the prevention of excessive scale build-up.

To guarantee a good, watertight seal around the cleaning opening, replace the gasket (6), the O-ring (7), washers (4), bolts (3) and if necessary the lid (5) with new parts before reassembly (see diagram). A special set is obtainable from the supplier/manufacturer.

To simplify descaling and cleaning of the tank, the appliance is equipped with two cleaning openings.



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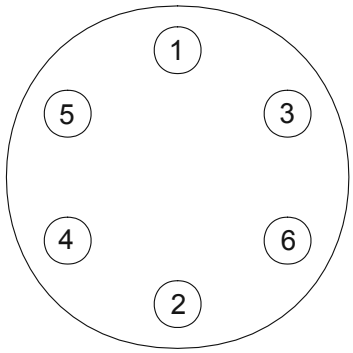
1. Remove the cover plate (1) on the outer jacket (see the figure).
2. Carefully remove the insulation (2) and set it to one side. This will be needed again later.
3. Undo the bolts.
4. Remove the lid, the gasket and the O-ring.
5. Inspect the tank and remove the loose scale deposits and contamination.
6. If the scale cannot be removed by hand, descale the appliance with a descaling agent. Contact the supplier/manufacturer for advice on what descaling agent to use.



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7. Close the cleaning opening. To avoid damage to the tank, tighten the bolts that fasten the lid with a torque no greater than 50 Nm. Use suitable tools for this. To seal the cleaning opening properly, we recommend tightening the bolts in the sequence shown in the diagram.

12.4 Gas-side maintenance

12.4.1 Introduction

The following steps must be carried out on the gas side:

1. Clean the burner(s).
2. Clean the orifice(s).
3. Checking the flue baffles.

12.4.2 Clean the burner(s)

1. Detach the burner(s)
2. Remove all contamination present on the burner(s).
3. Fit the burner(s)

12.4.3 Clean the orifice(s)

1. Detach the orifice(s)
2. Remove all contamination present in the orifice(s).
3. Fit the orifice(s)

12.4.4 Checking the flue baffles

Warning
The flue baffles can be hot.

1. Remove the flue baffles from the appliance.
2. Check the flue baffles for the presence of corrosion, removing this if necessary.
3. Check the flue baffles for wear, and replace the flue baffles if necessary.

12.5 Finalising maintenance

To finalise the maintenance, carry out the following steps:

1. Fill the appliance (5 "Filling").
2. Start the appliance up (9 "Starting the water heater")

13 Warranty (certificate)

13.1 General warranty

If within 1 (one) year of the invoice date or commissioning date of a water heater supplied by Lochinvar Ltd, following verification, and at the sole discretion of Lochinvar Ltd, an assembly or part (with exclusion of the tank) proves to be defective or fails to function correctly due to manufacturing and/or material defects, then Lochinvar Ltd shall repair or replace this assembly or part.

13.2 Tank warranty

If within 3 (three) years of the invoice date or commissioning date of a water heater supplied by Lochinvar Ltd, following verification, and at the sole discretion of Lochinvar Ltd, the enamel-lined steel tank proves to be leaking due to rust or corrosion occurring on the water side, then Lochinvar Ltd shall offer to replace the defective water heater with an entirely new water heater of equivalent size and quality The warranty period given on the replacement water heater shall be equal to the remaining warranty period of the original water heater that was supplied.

13.3 Conditions for installation and use

The warranty set out in articles 1 and 2 will apply solely under the following conditions:

a. The water heater is installed under strict adherence to Lochinvar Ltd installation instructions for the specific model, and must be in accordance with the relevant requirements of the Gas Safety Regulations, Building Regulations, I.E.E. Regulations and the byelaws of the local water undertaking. The installation should also be in accordance with any relevant requirements of the local gas distributor and local authority.

b. The water heater remains installed at the original site of installation.

c. The water heater is used exclusively with drinking water, which at all times can freely circulate (a separately installed heat exchanger is mandatory for heating saline water or corrosive water).

d. The tank is safeguarded against harmful scaling and lime build-up by means of periodic maintenance.

e. The water temperatures in the heater do not exceed the maximum setting of the thermostats, which form a part of the water heater.

f. The water pressure and/or heat load do not exceed the maximum values stated on the water heater rating plate.

g. The water heater is installed in a non-corrosive atmosphere or environment.

h. The water heater is connected to a protected cold supply arrangement, which is: approved by the relevant authority; with sufficient capacity for this purpose; supplying a pressure no greater than the working pressure stated on the water heater; and where applicable by a likewise approved temperature and pressure relief valve, fitted in accordance with installation instructions of Lochinvar Ltd applying to the specific model of water heater, and further in compliance with Building Regulations, local authority installation byelaws and the Water Supply (Water Fittings) Regulations 1999.

i. The water heater is at all times fitted with cathodic protection. If sacrificial anodes are used for this and these anodes have reduced in size by more than 40% at any point along their length or if they are severely pitted, new anodes should be fitted. Particular attention should be paid to the ends of each anode to ensure excessive localized depletion has not occurred. Where anodes are covered with particles they should be cleaned; for reference, when new, the anode has a diameter of 21 mm. When power anodes are used, it is important to ensure that they continue to work properly.

13.4 Exclusions

The warranty set out in articles 1 and 2 will not apply in the event of:

a. damage to the water heater caused by an external factor;

b. misuse, neglect (including frost damage), modification and incorrect and/or unauthorized use of the water heater;

c. contaminants or other substances having been allowed to enter the tank;

d. any attempts at repair to a defective water heater other than by an approved service engineer.

13.5 Scope of the warranty

The obligations of Lochinvar Ltd pursuant to the specified warranty are limited to free delivery from the warehouse of the replacement assemblies, parts or water heater, respectively. Labor, installation and any other costs associated with the replacement will not be accepted by Lochinvar Ltd.

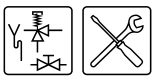
13.6 Claims

A claim on grounds of the specified warranty must be submitted to the dealer from whom the water heater was purchased, or to another authorized dealer of Lochinvar Ltd. Inspection of the water heater as referred to in articles 1 and 2 shall take place in one of the laboratories of Lochinvar Ltd

13.7 Obligations of Lochinvar Ltd

Lochinvar Ltd grants no other warranty or guarantee over its water heaters nor the (assemblies or parts of) water heaters supplied for replacement, other than the warranty expressly set out in these conditions.

Under the terms of the supplied warranty, Lochinvar Ltd is not liable for damage to persons or property caused by (assemblies or parts, or the glass-lined steel tank of) a (replacement) water heater that it has supplied.

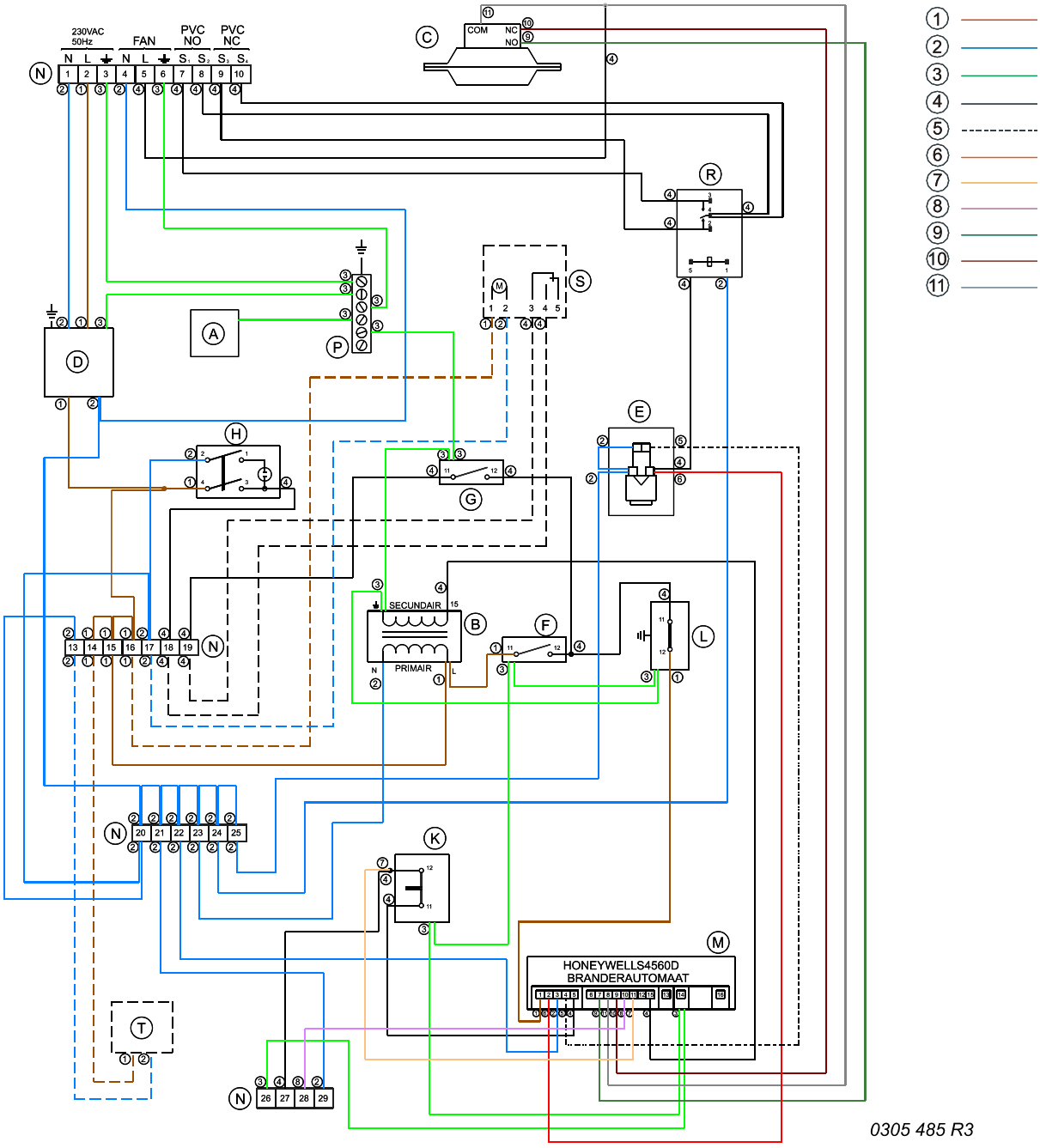


14 Electrical diagram

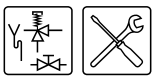
14.1 Introduction

This chapter shows the electrical diagram(s) and accompanying legend.

14.2 Electrical diagram of LBF



1 = brown, 2 = blue 3 = yellow/green, 4 = black, 5 = white, 6 = red, 7 = white/orange, 8 = white/violet, 9 = black/green, 10 = black/red, 11 = black/white



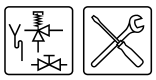
COMPONENTS:

A	Jacket
B	Isolating transformer
C	APDS (air pressure differential switch)
D	Filter
E	Reset button
F	Frost thermostat
G	Control thermostat
H	ON/OFF switch
K	Safety thermostat
L	High-limit thermostat
M	Burner control
N	Terminal clamp bar
P	Earth bar
R	Relay

OPTIONAL COMPONENTS:

S	Clock
T	CORREX Power Anode control

Electrical diagram



15 Declaration of Conformity

CE

Lochinvar®
High Efficiency Water Heaters and Boilers

EEC - Declaration of Conformity

Supplier: **Lochinvar Limited**
7 Lombard Way
The MXL Centre
Banbury - United Kingdom

hereby declares that the following products:

Product description: **Commercial Gas Fired Storage Water Heater**

Product models: **LBF 120, LBF 160, LBF 240, LBF 320, LBF 382**

on the assumption that the installation instructions have been followed are compliant to:

Gas Appliance Directive - 90/396/EC
Standards used:
- EN89: 1999
- EN50165: 1997

Low Voltage Directive - 2006/95/EC
Standards used:
- EN60335-1: 1994
- EN50165: 1997

EMC Directive - 2004/108/EC
Standards used:
- EN55014-1: 1993
- EN55014-2: 1997
- EN61000-3-2: 1995
- EN61000-3-3: 1995
- EN50165: 1997

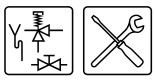
as stated in the EC type-examination report by KIWA-Gastec Certification BV, the Netherlands.

Company: Lochinvar Limited

Date: March 1, 2012

Signature:

D. J. Pepper
Managing Director



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