Correx® Power Anode
Installation, Commissioning and Maintenance Instructions
1.0 GENERAL

The correx® power anode protection system is designed to protect the inner surface of a the LST range of direct storage vessels and Squire range of indirect water heaters. The correx® system replaces the standard magnesium sacrificial anodes.

Due to the fact the correx® Ti-Anodes are non-sacrificial, maintenance costs are reduced. Anode inspection/replacement is no longer required. The only check required is to ensure a green LED is illuminated on the correx® front cover.

2.0 OPERATION

The correx® system operates on a 230V 1ph 50Hz electrical supply and has a 10V output to a titanium anode (Ti-Anode). A small current is passed from the potentiostat and emitted from the Ti-Anode to the inner surface of the storage vessel, neutralising the naturally occurring electrolytic action of the stored water.

3.0 COMPONENTS

<table>
<thead>
<tr>
<th>Item No.</th>
<th>Description</th>
<th>Comments</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Ti-Anode with plastic cover</td>
<td>Titanium Anode</td>
</tr>
<tr>
<td>2</td>
<td>Correx® Cable</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>Correx® Power Anode Box</td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>Lid Seal</td>
<td>Not Required For Models : LST, SIV or SIVT - DISCARD</td>
</tr>
<tr>
<td>5</td>
<td>Fixing Screws</td>
<td>Depending on the fixing surface, alternative fixings may be required</td>
</tr>
<tr>
<td>6</td>
<td>1 ¼” to ¾” Bush</td>
<td>Required for models LST 66-220, SIVS 100-220 &amp; SIVT 100-220</td>
</tr>
<tr>
<td>7</td>
<td>1” to ¾” Bush</td>
<td>Required for models SIVS 66 &amp; SIVT 66</td>
</tr>
<tr>
<td>8</td>
<td>Cathode Bonding Strap</td>
<td>For securing cathode connection to tank body</td>
</tr>
<tr>
<td>9</td>
<td>Eyelet Crimp Connection</td>
<td></td>
</tr>
</tbody>
</table>
4.0 INSTALLING THE CORREX® POWER ANODE

The method for installing the correx® power anode is the same for all models, the only difference being the SIVS 66 and SIVT 66 use a 1” to ¾” bush to fit the Ti-Anode.

4.1 TOOLS REQUIRED

- 32 mm socket and drive bar (required for removing anode) - models LST 66-220, SIVS 100-220 & SIVT 100-220
- 27 mm socket and drive bar (required for removing anode) - models SIVS 66 & SIVT 66
- 42 mm socket for fitting 1 ¼” bush (Item No.6) - models LST 66-220, SIVS100-220 & SIVT 100-220
- 34 mm socket for fitting 1” bush (Item No.7) - models SIVS 66 & SIVT 66
- Battery drill
- 10 mm drill Bit
- Cable cutters
- Spade crimping tool
- Standard Philips screwdriver
- Small Philips screwdriver
- Thread sealant

NOTE - An impact wrench may be required to remove the magnesium anodes – if using such a tool the appropriate PPE must be worn.

⚠️ Drain the storage vessel before attempting to remove the anode.

⚠️ Let the vessel cool down before draining and removing the anode. Hot water can cause severe burns.
4.2 INSTALLING THE TI-ANODE

Refer to photographs found on pages 3 and 5 for additional guidance.

- Layout components found in the corrrex® - discard item 4 as this is not required when fitting the corrrex® power anode to our range of vessels.
- Remove the lid from the vessel.
- Remove the top layer of vessel insulation.
- Locate the sacrificial magnesium anode.
- Remove the sacrificial magnesium anode.
- For models LST 66-220, SIVS 100-220 and SIVT 100-220 fit the 1 ¼" to ¾" bush to the tapping previously occupied by the magnesium anode - use sealant on the thread. (Item No. 6).
- For models SIVS 66 and SIVT66 fit the 1" to ¾" bush to the tapping previously occupied by the magnesium anode - use sealant on the thread. (Item No. 7).
- Fit the Ti-Anode with plastic cover (item No.1) into the relevant bush. Do not use sealant as the anode is fitted with an o-ring.

4.3 INSTALLING THE CORREX® POWER ANODE BOX

- Mount the corrrex® Power Anode Box (Item No.3) to a wall adjacent to the appliance – if the corrrex® Cable is too short then mount on a unistrut frame adjacent to the vessel. Use the supplied screws (item No.5) to mount the box. Depending on the mounting surface additional fixings may be required.
- Drill a 10 mm hole into the side of the insulation, approx. 60 mm from the top of the insulation. See photo 1 on page 6.
- Feed the corrrex® Cable (item No.2) through the 10 mm hole and into the lid area of the vessel. The cable has two wires, one wire has a spade connector fitted to the end and this fits to the Ti-Anode. The other wire has an eyelet terminal and this fits to the cathode connection.
- Connect the Ti-anode spade connection onto the Ti-anode.
- Fit the cathode bonding strap (item No.8) to one of the lifting rings on top of the vessel. See photo 2 on page 6.
- Replace the existing ring terminal with the larger ring terminal supplied in the kit (item No.9). See photo 3 on page 6.
- Fit the cathode connection (eyelet terminal) to the cathode bonding strap and tighten.
- The installation should now look similar to photo 4 on page 6.
- Remove the front cover from the corrrex® power anode Box (Item No.3).
- Conduct a continuity check from the potentiostat to the Ti-anode and from the Potentiostat to the cathode bonding strap and tank body to ensure sound connections. You may need to remove the spade connectors on the potentiostat to do this. See photo 5 on page 6.
- Replace front cover.
4.4 CONNECTING MAINS POWER

- Connect the Live phase to position L on the connection strip.
- Connect Neutral to position N on the connection strip.
- Connect Earth to position E on the connection strip.

4.5 BMS CONNECTIONS

The correx\textsuperscript{®} unit is supplied with a volt free relay – this relay is normally open and will close in the event of a failure on the unit. See wiring diagram on page 9.

Note – Faults such as loss of power will not be indicated. Regular checks should be made on the unit to ensure a solid green LED is indicated on the front of the unit see 4.6 Maintenance.
4.6 SWITCHING ON THE CORREX® POWER ANODE

- Refill the vessel.
- Check for leaks around the Ti-anode connection.
- Re-check all wiring.
- Switch on the unit.
- Ensure a solid green LED is showing on the front of the unit (check again after 5 minutes as a fault on the circuit may not show immediately).

4.7 MAINTENANCE

- Check a solid green LED is showing on the front of the unit, this indicates the unit is working correctly. If a BMS connection is made to the unit (see section 4.4) it is still recommended to check the LED.
- Remove the front cover and check the hours run meter is correct for the length of time the unit has been installed.
- If a solid green LED is present then no maintenance is required during annual maintenance of the vessel.
- If anything other than a solid green LED is showing then refer to section 4.7 Fault Finding.
## 4.8 Fault Finding

Under normal operation the unit will display a solid green LED. If the unit is in fault it will either show a flashing red LED or no LED at all. Use the below chart for possible causes.

**Fault Finding Chart:**

- **Is the LED on the Correx illuminated?**
  - Yes: Go back to start after completing.
  - No: Try turning power off to the unit for 10 seconds then switch back on - is the LED now green?

**Flowchart Details:**

1. **Is the LED on the Correx green?**
   - Yes: Replace Correx unit.
   - No: Is Correx connected to a 230V supply and switched on?

2. **Is the LED on the Correx unit flashing red?**
   - Yes: Try turning power off to the unit for 10 seconds then switch back on - is the LED now green?

3. **Check terminal positions for the LED, refer to wiring diagram.**

4. **Is the Correx illuminated?**
   - Yes: Replace Correx unit, connect Correx to a 230V supply, using a 3A fused in switched isolator as per wiring diagram.
   - No: Replace complete Correx assembly - is the LED now green?

5. **Is the Correx unit showing anything other than solid green or flashing red?**
   - Yes: Check continuity along the Ti-anode wire and cathode wire, check condition of insulation, and ensure wires aren't shorting against body of equipment. Is this OK?
   - No: Replace potentiostat or Correx box, reconnect the Ti-anode and cathode, is the LED now green?

6. **Is Correx connected to a 230V supply and switched on?**
   - Yes: Replace the Ti-anode - is the LED now green?
   - No: Replace wire, re-do water test - is the LED still green?

7. **Clean the Ti-anode, re-connect wiring to the Ti-anode and cathode connection, is the LED still green?**
   - Yes: Unit operating normally.
   - No: Reconnect wiring back to cathode and Ti-anode connections - is the LED still green?

8. **If unit still has magnesium anodes fitted, then try removing them, re-do checks, if this fails then a service call out is required.**
TO CATHODE (TANK BODY)

ELECTRODE

BLACK

BLACK

RED
BLACK
GREEN

LED

POTENTIOSTAT

1

2

L
N

BROWN
BLUE
BLACK
RED
BLUE
BROWN

HOURS RUN INDICATION

0 0 0 1 0 1 h

3A FUSED UN-SWITCHED ISOLATOR
MUST ONLY BE SWITCHED OFF FOR MAINTENANCE WORK, NOT LOCKING SUPPLY

THE CORREX CONTROL REQUIRES A PERMANENT NON-INTERRUPTIBLE 230V 1PH 50HZ ELECTRICAL SUPPLY.

THE ELECTRICAL SUPPLY MUST NOT PASS THROUGH A TIMER-SWITCH.

POWER CONSUMPTION OF CORREX UNIT IS 0.018 A

CABLE ENTRY POINTS

VOLT FREE CONTACTS (WILL CLOSE IN A FAULT CONDITION)
IMPORTANT INFORMATION

These instructions must be read and understood before installing, commissioning, operating or maintaining the equipment.