

# EcoCharger range Flue Guide



Models covered:

ECH32-220GCE

ECH33-370GCE

ECH52-370GCE

ECH87-480GCE

ECH106-480GCE

ECH129-480GCE

## DOCUMENT CONTROL

Article	Language	Version	Modified by
EcoCharger flue guide	English	V1.1 January 2023	S Addis

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Lochinvar Water Heaters are certified for use on the following flue categories:

Installation type	Category	Description
<b>B23</b>	Open flue	An appliance intended to be connected to a flue that evacuates the products of combustion to the outside of the room containing the appliance. The combustion air is drawn directly from the room.
<b>C13</b>	Closed Flue	An appliance connected to either a concentric or twin-pipe flue system with a Horizontal flue terminal. Both the air inlet and flue exhaust must be in the same pressure zone.
<b>C33</b>	Closed Flue	An appliance connected to either a concentric or twin-pipe flue system with a Vertical flue terminal. Both the air inlet and flue exhaust must be in the same pressure zone.
<b>C43</b>	Closed Flue	An appliance connected to a common air inlet and flue exhaust system, which is designed for more than one appliance. This common system has a single air inlet and flue exhaust and is part of the building not the appliance.
<b>C53</b>	Closed Flue	An appliance connected to a twin-pipe flue system with a Horizontal or Vertical flue terminal. Both air inlet and flue exhaust may be in different pressure zones.
<b>C63</b>	Closed Flue	An appliance intended to be connected to a separately approved and marketed system for the supply of combustion air and discharge of combustion products (i.e. other than that supplied by the water heater manufacturer).

All installations should comply with the requirements of:

1. For appliances up to 70kW net input- BS5440-1:2008- Flueing and ventilation for gas appliances of rated input not exceeding 70 kW net (1st, 2nd and 3rd family gases). Specification for installation of gas appliances to chimneys and for maintenance of chimneys.
  - a. Refer to drawing 1 and table 1 for details of terminal locations.
2. For appliances over 70kW net input- IGEM/UP/10 Edition 4 +A: 2016 - Installation of flued gas appliances in industrial and commercial premises, specific attention should be paid to the following sections.
  - a. Refer to drawing 1 and table 1 for details of terminal locations.
  - b. Horizontal terminations shall be located according to the minimum distances given in table 1, and subject to the risk assessment criteria shown in table 2.
  - c. Horizontal flue terminations (other than for fan dilution systems) must not be installed for any single appliance or group of appliances with a total nett input exceeding 333kW net heat input.
  - d. For any single appliance or group of appliances with a total net heat input exceeding 333 kW, the general requirements of IGEM/UP/10 Edition 4 +A: 2016 shall apply and approval must be sought from the Local Authority prior to commencement of the installation.
3. The Clean Air Act for installations exceeding 333kW nett input.

# DRAWING 1 WATER HEATER TERMINAL LOCATIONS

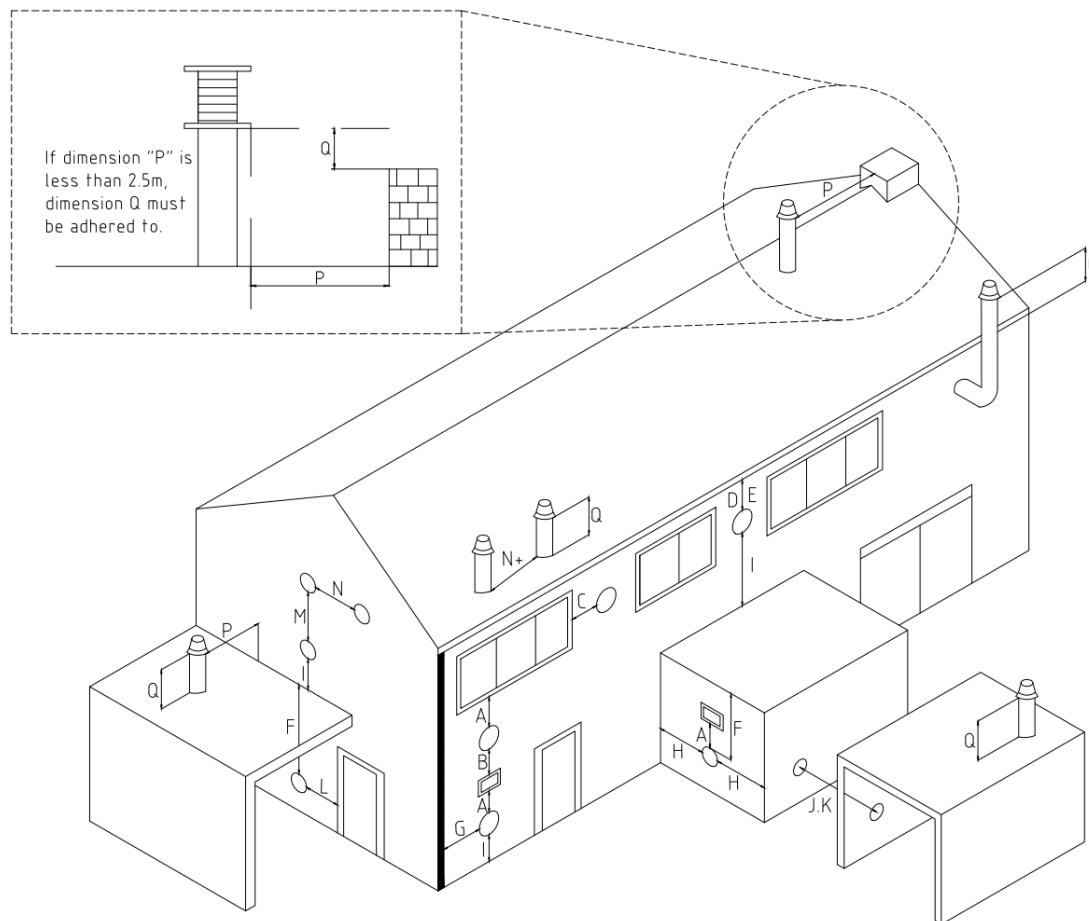


TABLE 1 WATER HEATER TERMINAL LOCATIONS

			ECH32-220GCE	ECH33-370GCE	ECH52-370GCE	ECH63-370GCE	ECH87-480GCE	ECH106-480GCE	ECH129-480GCE
Location Description									
	<b>Water heater nett input</b>	<b>kW</b>	<b>29.4</b>	<b>30.5</b>	<b>47.8</b>	<b>57.9</b>	<b>79.3</b>	<b>96.6</b>	<b>117.9</b>
A	Directly below an opening, air brick, opening windows etc.	mm	300	300	300	300	2500	2500	2500
B	Above an opening, air brick, opening windows etc.	mm	300	300	300	300	667	792	946
C	Horizontally to an opening, air brick, opening windows etc.	mm	300	300	300	300	667	792	946
D	Below a gutter or sanitary pipework	mm	75	75	75	75	200	200	200
E	Below the eaves	mm	200	200	200	200	200	200	200
F	Below a balcony or car port roof	mm	200	200	200	200	Not recommended see UP10 risk assesment		
G	From a vertical drain or soil pipe	mm	144	144	144	144	150	150	150
H	From an internal or external corner	mm	300	300	300	300	1215	1615	2108
I	Above ground, roof or balcony level	mm	300	300	300	300	300	300	300
J	From a surface facing the terminal	mm	600	600	600	600	1215	1615	2108
K	From a terminal facing the terminal	mm	1200	1200	1200	1200	2180	2514	2925
L	From an opening in the car port (e.g. door, window) into the dwelling	mm	1200	1200	1200	1200	Not recommended see UP10 risk assesment		
M	Vertically from a terminal on the same wall	mm	1500	1500	1500	1500	2500	2500	2500
N	Horizontally from a terminal on the same wall	mm	300	300	300	300	667	792	946
N+	Vertically from a terminal on the same roof	mm	300	300	300	300	667	792	946
P	From a vertical structure on the roof	mm	300	300	300	300	2500	2500	2500
Q	Above intersection with the roof	mm	150	150	150	150	325	371	428

The table above should be used in conjunction with the following notes:

- Distances shown ensure the Water Heaters will operate without problems under most conditions, these distances can be reduced in certain circumstances
- The above should be read in conjunction with the latest edition of BS5440-1 and IGEN UP10
- For Water Heater installation above 333kW nett input the table above should not be used, these installations are covered by the clean air act and must comply with its requirements in full, contact your local environmental health team for further guidance

For further guidance please contact Lochinvar Technical support

The table below is an excerpt from IGEMUP10 and should be used in conjunction with that document

Further to the requirements in IGEM/UP/10 Edition 4 +A: 2016 Section 8 under clause 8.7.3.3 and Figure 7 the following risk assessment gives guidance for the positioning of horizontal flues. This form should be completed before work commences and undertaken by a person who is competent to undertake the risk assessment.

Type C appliances with net heat input exceeding 70 kW and not exceeding 333 kW low level flue discharge risk assessment (including net heat input for groups of appliances)							
No.	Regarding the flue position					No	Yes
1	Is the proposed flue termination within the distance in Figure K of a road, path, track, thoroughfare, walkway, property boundary or area, which is used for general public access other than for maintenance purposes?					No	Yes
2	Is the proposed flue termination within the distance in Figure K to a playground, school, yard, seating area, or area where there may be a public gathering					No	Yes
3	If the proposed flue termination enclosed on more than two sides then does it comply with the requirements of Figure 11B?					No	Yes
4	Is the proposed flue termination within the distance in Figure K of a surface or building element that may be affected by corrosion or deterioration from plume condensate?					No	Yes
5	Is the proposed flue position in an area where vehicles could be parked within distances from Figure 12 Line G to the flue?					No	Yes
6	Are there shrubs or trees within minimum distances shown on Figure K of the proposed terminal position?					No	Yes
7	Is the proposed flue termination within a light well?					No	Yes
8	Are the products of combustion from the proposed flue position likely to build up under unfavourable atmospheric conditions, due to poor cross flow of air caused by enclosures or adjacent structures and/or likely to cause nuisance?					No	Yes
9	Is the flue termination position likely to cause a nuisance to adjoining properties?					No	Yes
<b>Building Regulations part J</b>							
10	Is the proposed flue termination less than 300 mm from the boundary of the property, as measured from the side of the terminal to the boundary?					No	Yes
<b>Regarding the Clean Air Act</b>							
11	Is the total output of the individual, or group of flue terminals (if within 5U (see A3.7)), greater than 333 kW net heat input?					No	Yes
<b>General</b>							
12	Are there any other considerations that are required for this risk assessment, see separate sheet.					No	Yes
13	Comments:						
If all answers are Blue then the flue position should be suitable							
If any answer is Orange then the flue position is unsuitable, consider revising the position or type of flue outlet or contact the local Environmental Health officer for assistance and/or approval							

## CONCENTRIC FLUE SYSTEMS

### STANDARD CONCENTRIC HORIZONTAL AND VERTICAL FLUE

#### LV302504 CONCENTRIC HORIZONTAL FLUE ASSEMBLY MODELS - ECH32-220,ECH33-370,ECH52-370 ECH63-370

##### COMPONENTS INCLUDED

Item No.	Description	Included
LV302505	CONCENTRIC HORIZONTAL TERMINAL Ø100/150 ALU	1
LV302499	CONCENTRIC EXTENSION Ø100/150 (500mm) ALU CUT TO LENGTH	1
LV302502	CONCENTRIC BEND 90° Ø100/150 ALU	1

#### LV311465 CONCENTRIC HORIZONTAL FLUE ASSEMBLY MODELS - ECH87-480,ECH106-480,ECH129-480

##### COMPONENTS INCLUDED

Item No.	Description	Included
LV302313	CONCENTRIC HORIZONTAL TERMINAL Ø130/200 ALU	1
LV302301	CONCENTRIC EXTENSION Ø130/200 (500mm) ALU CUT TO LENGTH	1
LV311456	CONCENTRIC BEND 90° Ø130/200 ALU	1

	ECH32-220	ECH33-370 to ECH63-370	ECH87-480 to ECH129-480
V	550	550	640
W	725	790	940
X	1535	2075	2230
Y	1460	1480	1620

#### LV311463 CONCENTRIC VERTICAL FLUE ASSEMBLY MODELS - ECH32-220,ECH33-370,ECH52-370,ECH63-370

##### COMPONENTS INCLUDED

Item No.	Description	Included
LV311458	CONCENTRIC VERTICAL TERMINAL Ø100/150 ALU	1
LV311450	CONCENTRIC EXTENSION Ø100/150mm (1000mm) ALU CUT TO LENGTH	1
LV302509	ROOF FLASHING (170mm) ALU	1

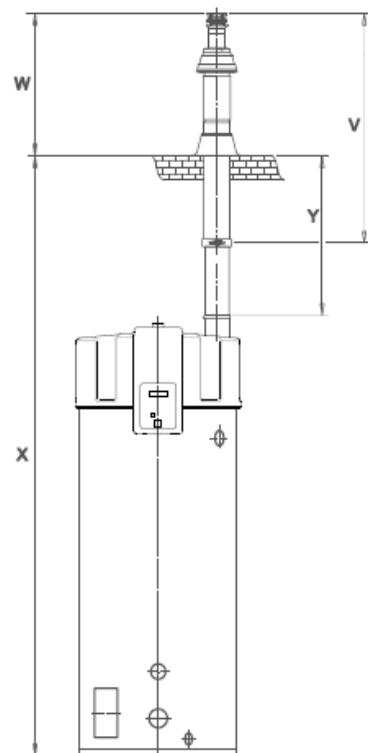
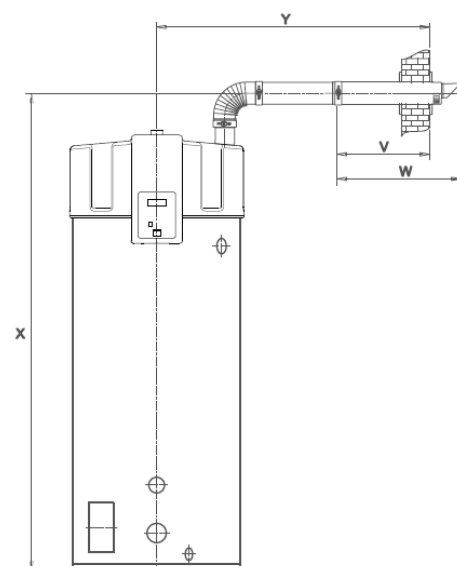
#### LV311464 CONCENTRIC VERTICAL FLUE ASSEMBLY MODELS - ECH87-480,ECH106-480,ECH129-480

##### COMPONENTS INCLUDED

Item No.	Description	Included
LV306390	CONCENTRIC VERTICAL TERMINAL Ø130/200 ALU	1
LV302301	CONCENTRIC EXTENSION Ø130/200 (500mm) ALU CUT TO LENGTH	1
LV302328	FLAT ROOF FLASHING (210mm) ALU	1

	ECH32-220	ECH33-370 to ECH63-370	ECH87-480 to ECH129-480
V	1500	1500	1730
W	1035	1035	940
X	2965	3325	3620
Y	1415	1560	1560

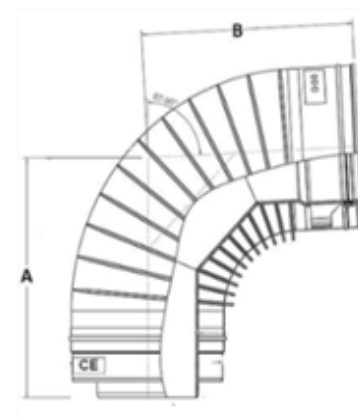
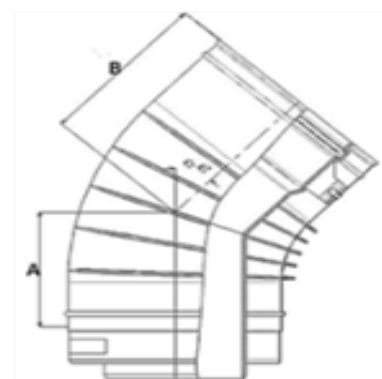
ECH32-220 to ECH63-370		ECH87-480 to ECH129-480
Maximum flue length	Maximum length 40 metres	Maximum length 15 metres
Maximum no of bends	7	4
Even if using less than the maximum number of bends, the maximum pipe length may not be exceeded. Even if using less than the maximum pipe length, the maximum number of bends may not be exceeded.		



Additional Concentric flue items available to complete the installation

Additional Flue Ancillary Items MODELS - ECH32-220,ECH33-370,ECH52-370,ECH63-370	
Item No.	Description
LV303854	CONCENTRIC TEST POINT Ø100/150 ALU
LV302499	CONCENTRIC EXTENSION Ø100/150 (500mm) ALU CUT TO LENGTH
LV311450	CONCENTRIC EXTENSION Ø100/150mm (1000mm) ALU CUT TO LENGTH
LV311451	CONCENTRIC EXTENSION Ø100/150mm (1500mm) ALU CUT TO LENGTH
LV302502	CONCENTRIC BEND 90° Ø100/150 ALU ( A=223mm B=208mm)
LV311454	CONCENTRIC BEND 45° Ø100/150mm ALU (A=128mm B=128mm)
M87196	WALL CLAMP Ø150

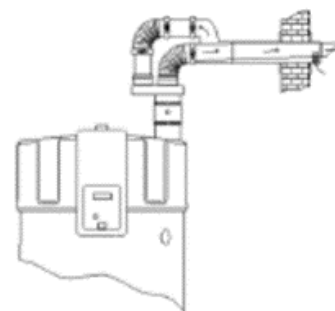
Additional Flue Ancillary Items MODELS - MODELS - ECH87-480,ECH106-480,ECH129-480	
Item No.	Description
LV303855	CONCENTRIC TEST POINT Ø130/200 ALU
LV302301	CONCENTRIC EXTENSION Ø130/200 (500mm) ALU CUT TO LENGTH
LV311452	CONCENTRIC EXTENSION Ø130/200mm (1000mm) ALU CUT TO LENGTH
LV311453	CONCENTRIC FLUE EXTENSION Ø130/200mm X (1500mm) Cutable
LV311456	CONCENTRIC BEND 90° Ø130/200 ALU (A=223mm B=208mm)
LV311455	CONCENTRIC BEND 45° Ø130/200mm ALU (A=128mm B=223mm)
M87198	WALL CLAMP Ø200





**ECPH001 TWIN-PIPE HORIZONTAL FLUE ASSEMBLY WITH CONCENTRIC TERMINAL**  
**MODELS ECH32-220,ECH33-370,ECH52-370,ECH63-370**

COMPONENTS INCLUDED		
Item No.	Description	Included
LV302505	CONCENTRIC HORIZONTAL TERMINAL Ø100/150 ALU	1
LV307142	TWIN PIPE TO CONCENTRIC ADAPTOR Ø100/100mm TO Ø100/150mm ALU	1
LV307161	EXTENSION Ø100mm(1000mm) ALU CUT TO LENGTH	2
LV307164	BEND 90° Ø100mm ALU	2
LV304204	CONCENTRIC TO TWIN PIPE ADAPTOR Ø100/150mm TO Ø100/100mm ALU	1

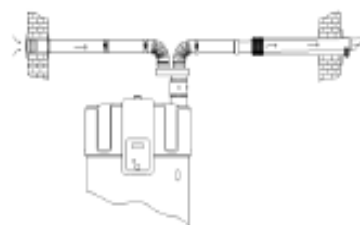


**ECPH002 TWIN-PIPE HORIZONTAL FLUE ASSEMBLY WITH CONCENTRIC TERMINAL**  
**MODELS ECH87-480,ECH106-480,ECH129-480**

COMPONENTS INCLUDED		
Item No.	Description	Included
LV306803	CONCENTRIC HORIZONTAL TERMINAL Ø130/200mm ALU	1
LV306801	TWIN PIPE TO CONCENTRIC ADAPTOR Ø130/130mm TO Ø130/200mm ALU	1
LV306804	EXTENSION Ø130mm(500mm) ALU CUT TO LENGTH	2
LV306805	BEND 90° Ø130mm ALU	2
LV309605	CONCENTRIC TO TWIN PIPE ADAPTOR Ø130/200mm TO Ø130/130mm ALU	1

**ECPH003 TWIN-PIPE HORIZONTAL FLUE ASSEMBLY**  
**MODELS ECH32-220,ECH33-370,ECH52-370,ECH63-370**

COMPONENTS INCLUDED		
Item No.	Description	Included
LV302505	CONCENTRIC HORIZONTAL TERMINAL Ø100/150 ALU	1
LV307161	EXTENSION Ø100mm(1000mm) ALU CUT TO LENGTH	2
LV305039	HORIZONTAL TERMINAL Ø100mm ALU	1
LV307164	BEND 90° Ø100mm ALU	2
LV304204	CONCENTRIC TO TWIN PIPE ADAPTOR Ø100/150mm TO Ø100/100mm ALU	1



**ECPH004 TWIN-PIPE HORIZONTAL FLUE ASSEMBLY**  
**MODELS ECH87-480,ECH106-480,ECH129-480**

COMPONENTS INCLUDED		
Item No.	Description	Included
LV302313	CONCENTRIC HORIZONTAL TERMINAL Ø130/200 ALU	1
LV306804	EXTENSION Ø130mm(500mm) ALU CUT TO LENGTH	2
LV307178	HORIZONTAL TERMINAL Ø130mm ALU	1
LV306805	BEND 90° Ø130mm ALU	2
LV309605	CONCENTRIC TO TWIN PIPE ADAPTOR Ø130/200mm TO Ø130/130mm ALU	1

	ECH32-220 to ECH63-370	ECH87-480 to ECH129-480
Maximum flue length	55	65
Equivalent length 90 bend	4.6	2.4
Equivalent length 45 bend	1.2	1.4

**ECPV001 TWIN-PIPE VERTICAL FLUE ASSEMBLY WITH CONCENTRIC TERMINAL**  
**MODELS ECH32-220,ECH33-370,ECH52-370,ECH63-370**

**COMPONENTS INCLUDED**

Item No.	Description	Included
LV311458	CONCENTRIC VERTICAL TERMINAL Ø100/150 ALU	1
LV307142	TWIN PIPE TO CONCENTRIC ADAPTOR Ø100/100mm TO Ø100/150mm ALU	1
LV307160	EXTENSION Ø100mm(500mm) ALU CUT TO LENGTH	2
LV304204	CONCENTRIC TO TWIN PIPE ADAPTOR Ø100/150mm TO Ø100/100mm ALU	1

**ECPV002 TWIN-PIPE VERTICAL FLUE ASSEMBLY WITH CONCENTRIC TERMINAL**  
**MODELS ECH87-480,ECH106-480,ECH129-480**

**COMPONENTS INCLUDED**

Item No.	Description	Included
LV306800	CONCENTRIC VERTICAL TERMINAL Ø130/200 ALU	1
LV306801	TWIN PIPE TO CONCENTRIC ADAPTOR Ø130/130mm TO Ø130/200mm ALU	1
LV306804	EXTENSION Ø130mm(500mm) ALU CUT TO LENGTH	2
LV309605	CONCENTRIC TO TWIN PIPE ADAPTOR Ø130/200mm TO Ø130/130mm ALU	1

**ECPV003 TWIN-PIPE VERTICAL FLUE ASSEMBLY**  
**MODELS ECH32-220,ECH33-370,ECH52-370,ECH63-370**

**COMPONENTS INCLUDED**

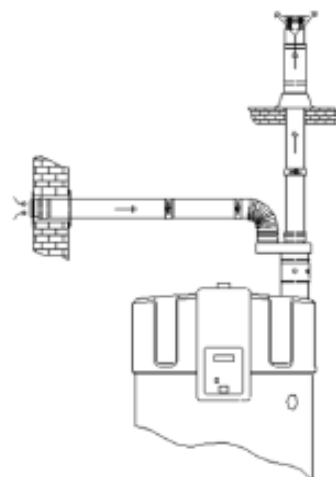
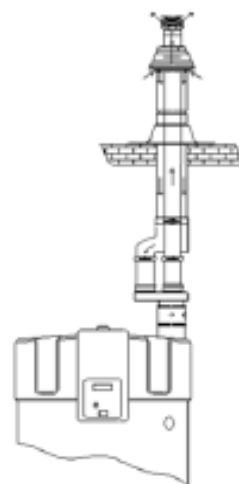
Item No.	Description	Included
LV305040	VERTICAL TERMINAL Ø100mm ALU	1
LV305039	HORIZONTAL TERMINAL Ø100mm ALU	1
LV307160	EXTENSION Ø100mm(500mm) ALU CUT TO LENGTH	2
LV307164	BEND 90° Ø100mm ALU A=115mm,B=115mm	1
LV310197	BEND 45° Ø100mm ALU A=100mm,B=100mm	1
LV304204	CONCENTRIC TO TWIN PIPE ADAPTOR Ø100/150mm TO Ø100/100mm ALU	1

**ECPV004 TWIN-PIPE VERTICAL FLUE ASSEMBLY**  
**MODELS ECH87-480,ECH106-480,ECH129-480**

**COMPONENTS INCLUDED**

Item No.	Description	Included
LV307175	VERTICAL TERMINAL Ø130mm ALU	1
LV306804	EXTENSION Ø130mm(500mm) ALU CUT TO LENGTH	2
LV307178	HORIZONTAL AIR INLET Ø130mm ALU	1
LV306805	BEND 90° Ø130mm ALU	1
LV309605	CONCENTRIC TO TWIN PIPE ADAPTOR Ø130/200mm TO Ø130/130mm ALU	1

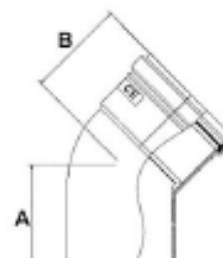
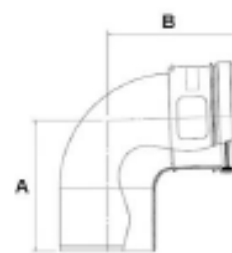
	ECH32-220 to ECH63-370	ECH87-480 to ECH129-480
Maximum flue length	55	65
Equivalent length 90 bend	4.6	2.4
Equivalent length 45 bend	1.2	1.4



Additional Twin-pipe flue items available to complete the installation

**Additional Flue Ancillary Items MODELS - ECH32-220,ECH33-370,ECH52-370,ECH63-370**

Item No.	Description
LV307160	EXTENSION Ø100mm(500mm) ALU CUT TO LENGTH
LV307161	EXTENSION Ø100mm(1000mm) ALU CUT TO LENGTH
LV307164	BEND 90° Ø100mm ALU (A=115mm,B=115mm)
LV310197	BEND 45° Ø100mm ALU (A=100mm,B=100mm)
LV302520	ROOF FLASHING (140mm) ALU
M87193	WALL CLAMP Ø100mm



**Additional Flue Ancillary Items MODELS - MODELS - ECH87-480,ECH106-480,ECH129-480**

Item No.	Description
LV306804	EXTENSION Ø130mm(500mm) ALU CUT TO LENGTH
LV306802	EXTENSION Ø130mm(1000mm) ALU CUT TO LENGTH
LV306805	BEND 90° Ø130mm ALU (A=160mm,B=160mm)
LV308026	BEND 45° Ø130mm ALU (A=100mm,B=100mm)
LV302520	ROOF FLASHING (140mm) ALU
M87195	WALL CLAMP Ø130mm

## CONVENTIONAL (EXHAUST ONLY) FLUE SYSTEMS

### ECCV001 CONVENTIONAL (EXHAUST ONLY) FLUE ASSEMBLY MODELS ECH32-220,ECH33-370,ECH52-370,ECH63-370

COMPONENTS INCLUDED		
Item No.	Description	Included
LV305040	VERTICAL TERMINAL Ø100mm ALU	1
LV307160	EXTENSION Ø100mm(500mm) ALU CUT TO LENGTH	2
LV304872	APPLIANCE AIR INTAKE GUARD Ø100	1

### ECCV002 CONVENTIONAL (EXHAUST ONLY) FLUE ASSEMBLY MODELS ECH87-480,ECH106-480,ECH129-480

COMPONENTS INCLUDED		
Item No.	Description	Included
LV307175	VERTICAL TERMINAL Ø130mm ALU	1
LV306804	EXTENSION Ø130mm(500mm) ALU CUT TO LENGTH	2
LV307176	APPLIANCE AIR INTAKE GUARD Ø130mm ALU	1

	ECH32-220 to ECH63-370	ECH87-480 to ECH129-480
Maximum flue length	55	65
Equivalent length 90 bend	4.6	2.4
Equivalent length 45 bend	1.2	1.4

Additional Exhaust only flue items available to complete the installation

#### Additional Flue Ancillary Items MODELS - ECH32-220,ECH33-370,ECH52-370,ECH63-370

Item No.	Description
LV307160	EXTENSION Ø100mm(500mm) ALU CUT TO LENGTH
LV307161	EXTENSION Ø100mm(1000mm) ALU CUT TO LENGTH
LV307164	BEND 90° Ø100mm ALU (A=115mm,B=115mm)
LV310197	BEND 45° Ø100mm ALU (A=100mm,B=100mm)
LV302520	ROOF FLASHING (140mm) ALU
M87193	WALL CLAMP Ø100mm

#### Additional Flue Ancillary Items MODELS - MODELS - ECH87-480,ECH106-480,ECH129-480

Item No.	Description
LV306804	EXTENSION Ø130mm(500mm) ALU CUT TO LENGTH
LV306802	EXTENSION Ø130mm(1000mm) ALU CUT TO LENGTH
LV306805	BEND 90° Ø130mm ALU (A=160mm,B=160mm)
LV308026	BEND 45° Ø130mm ALU (A=100mm,B=100mm)
LV302520	ROOF FLASHING (140mm) ALU
M87195	WALL CLAMP Ø130mm

## COMMON FLUE SYSTEMS

Any installations using flue type C63 must be designed and installed in compliance with any local Building or planning regulations, but as these systems use a flue system not supplied by Lochinvar, Lochinvar cannot comment / advise or provide support on the design of this type of flue system. To design such a flue system, the installer/contractor must consult a specialist flue supplier who will be responsible for the design and installation of the separate flue system. When designing the type C63 flue system, the instructions in the Installation Manual, provided with the water heater, must be taken into account. Lochinvar will provide pressure loss figures for the specific units, but other than that, Lochinvar cannot provide support on Common Flue requests because flue certification is limited to the certified categories in the table on page 2. Lochinvar cannot accept any responsibility for Flue system design.

### Pressure Loss Figures

Model	Maximum pressure						Flue gas rate	
	Inlet only		Outlet only		Inlet + Outlet		Gas type	
	P <sub>inlet</sub>	P <sub>outlet</sub>	P <sub>inlet</sub>	P <sub>outlet</sub>	P <sub>inlet</sub>	P <sub>outlet</sub>	G20	G31
	Pa	Pa	Pa	Pa	Pa	Pa	kg/h	kg/h
ECH32-220	-55	0	0	52	-26	26	51.7	53.6
ECH33-370	-66	0	0	62	-32	32	53.5	54.4
ECH52-370	-142	0	0	133	-69	69	84.6	85.6
ECH63-370	-184	0	0	173	-90	90	103.7	103.8
ECH87-480	-90	0	0	88	-47	47	141.9	149.1
ECH106-480	-129	0	0	126	-67	67	172.9	181.6
ECH129-480	-184	0	0	180	-96	96	213.3	221.7

Notes-Items to Order		
Item No	No Required	Notes

Contact Lochinvar customer service to order additional flue items on 01295 269981

Blank



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